



Newland AIDC
Scanning Made Simple



Wireless 2D Companion Scanner

NLS-BS8080-2D Series

**User
Guide**

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Revision History

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|---------|---|--------------|
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| 1.0.1 | 1, Added Enable/ Disable Buttons; Transmit GS1 Application Identifier (GS1 Als); Transmit GS1 Check Character in the Chapter 3 and updated the Factory Default Table accordingly 2, Adjust the description of Delete/Reset Button; Delete/Reset Button + Function Button; BS80 Scanner in the Chapter 1 3, Added Caps Lock OFF (Japanese keyboard) & Caps Lock ON (Japanese keyboard) in Chapter 4 | Oct 27, 2022 |
| 1.0.2 | 1, Advised the setting barcode and description of Connecting BS80 to Smartphone/Tablet Chapter 1. 2, Changed the images of Set Date & Time in Chapter 3 | Dec 6, 2022 |

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#SETUPE1
Enter Setup

Preface

Introduction

This manual provides detailed instructions for setting up and using the BS80 wireless barcode scanner (hereinafter referred to as “**the scanner**”).

Chapter Description

Chapter 1 Getting Started:

Gives a general description of BS80 scanner.

Chapter 2 EasySet:

Introduces a useful tool you can use to set up BS80 scanner and develop new applications.

Chapter 3 System Settings:

Introduces three configuration methods and describes how to configure general parameters of BS80 scanner.

Chapter 4 USB Interface

Describes how to configure USB communication parameters.

Chapter 5 Wireless Communication

Describes how to configure the parameters necessary for wireless communication between the scanner and host device.

Chapter 6 Symbologies

Lists all compatible symbologies and describes how to configure the relevant parameters.

Chapter 7 Data Formatter

Explains how to customize scanned data with the data formatter.

Chapter 8 Prefix & Suffix

Describes how to use prefix and suffix to customize scanned data.

Chapter 9 Batch Programming

Explains how to integrate a complex programming task into a single barcode.

Appendix

Provides factory defaults table and a bunch of frequently used programming barcodes.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Explanation of Icons



This icon indicates something relevant to this manual.



This icon indicates this information requires extra attention from the reader.



This icon indicates handy tips that can help you use or configure the scanner with ease.



This icon indicates practical examples that can help you to acquaint yourself with operations.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Chapter 1 Getting Started

Introduction

The BS80 is a wireless pocket barcode scanner equipped with 1D or 2D scan engine to meet different needs. It is a great space-saver for busy or limited workspaces. It also supports iOS, Android, and Windows devices through Bluetooth HID or SPP or BLE communication.

An illustrated introduction to the BS80 is included in this chapter. If you have the scanner at hand, make good use of it to develop a better understanding of this manual. This chapter is written for normal users, maintenance staff and software developers.

Unpacking

Open the package and take out the scanner and its accessories. Check to make sure everything on the packing list is present and intact. If any contents are damaged or missing, please keep the original package and contact your dealer immediately for after-sales service.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

BS80 Scanner



| | | | |
|----------|----------------------|-----------|------------------------------|
| 1 | Charging/Battery LED | 2 | Good Read LED |
| 3 | Data LED | 4 | Scan/Power Button |
| 5 | Delete/Reset Button | 6 | Function Button/Function LED |
| 7 | Type-c Port | 8 | Charging Cradle Contacts |
| 9 | Scan Window* | 10 | Product Label |

*Note: Please peel off the protective film from the scan window before reading barcodes



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Button Functions

| Scan/Power Button |
|---|
| *Press the button to scan barcode. *Hold down the button for 3 seconds to power the scanner on. |
| Delete/Reset Button |
| *Press the button to remove the corresponding data from the flash memory in one of the following conditions before scanning the barcode to be deleted: (i) Bluetooth mode enabled but no Bluetooth connection established; (ii) Bluetooth mode & Batch Transmission enabled; (iii) USB mode enabled but no USB cable connection made; or (iv) USB mode & Batch Transmission enabled. *Hold down the button for 7 seconds to power off it. |
| Function Button |
| *Press the button to turn on or off the HID keyboard of the connected iOS device in the Bluetooth mode. *Hold down the button for 3s to start data transmission in either of the following conditions: (i) Bluetooth mode & Batch Transmission enabled; or (ii) USB mode enabled and the scanner connected to PC via USB cable. |
| Scan/Power Button + Function Button |
| *Hold down the two buttons at the same time for 3 seconds to toggle between the Bluetooth mode and USB mode. |
| Delete/Reset Button + Function Button |
| *Press the two buttons at the same time to unpair the paired Bluetooth device from the scanner in Bluetooth mode and to make the scanner discoverable by other Bluetooth devices. |
| Scan/Power Button + Delete/Reset Button |
| *Press the two buttons at the same time to check the battery level with the Charging/Battery LED. *Hold down the two buttons at the same time for 3s to delete all stored data in the flash memory in either of the conditions: (i) Bluetooth mode enabled, Bluetooth connection established, and Batch Transmission & Require Data Transmission Confirmation enabled; or (ii) USB mode enabled, the scanner connected to PC via USB cable and Require Data Transmission Confirmation enabled. |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Charging the Battery

Charge the scanner by connecting it to a host device with Type C cable, as shown below.



Note: Low battery may result in failure or misoperation of the scanner. Before your first use, charge the battery for 3-4 hours. Make sure the scanner is full charged before the operation



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Connecting the BS80 to Smartphone/Tablet

1. Make sure your device has HID or SPP or BLE profile.
2. Turn off the Power-Saving mode on your smartphone/tablet.
3. Scan the appropriate barcode below to choose HID or SPP or BLE profile before connecting the scanner to smartphone/tablet. If you don't know what profile your device is using, please try HID profile first, then SPP, at last BLE profile.
 - 3.1 Scan Enter Setup



- 3.2 Scan below barcode you need



****Bluetooth HID**



Bluetooth SPP



Bluetooth BLE

- 3.3 Scan Exit Setup



#SETUPE0
Exit Setup

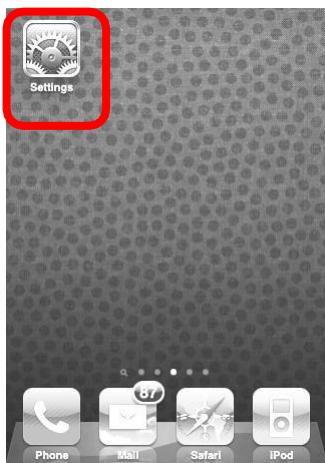


#SETUPE1

Enter Setup

4. Complete the following connection procedure (example: pairing with iPhone).

(1) Click "Settings".



(2) Click "General".



(3) Click "Bluetooth".



(4) Turn it on and search the devices.

(5) Select "BS80XXXX" to connect.

(6) The "Connected" message means the connection is OK.



5. After the connection is completed, the blue Function LED on the scanner will illuminate.

6. Before using WordPad file or relative APP, set keyboard language of the device to US English. Then, scan barcodes and the barcode data will show before current cursor position. If the data cannot be sent to smartphone/tablet, please scan the **Restore Factory Defaults** barcode (see Chapter 2).



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Note: This product complies with Bluetooth standards. The device that communicates with this product must support the same SPP or HID or BLE. For other Bluetooth devices with other profiles, we cannot guarantee a connection before the product has been tested.

The communication speed and range of the product may vary due to obstacles and radio wave condition between the product and device to which it is connected. Condition on the host device may also affect the communication speed and range of the scanner.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

LED Notifications

| Charging/Battery LED | |
|---|--------------------------|
| Red LED on | Charging in progress. |
| Green LED on | Fully charged. |
| Red and green LEDs flash alternately | Battery not found. |
| Red LED flashes | Low battery alert. |
| When the scanner is on, pressing the Scan/Power button and Delete/Reset button at the same time for 3 seconds can display the battery level with the Charging/Battery LED. | |
| Green LED on | Battery level is high. |
| Green LED and red LED both on | Battery level is medium. |
| Red LED on | Battery level is low. |

When the battery voltage is too low, the scanner will beep with flashing red Charging/Battery LED. Please charge it immediately before the scanner shuts down mandatorily. When it shuts down, please charge it fully before turning it back on.

| Good Read LED | |
|---|--|
| Green LED flashes | Good read. |
| Data LED | |
| Red LED flashes | There is data in flash memory. |
| Red LED on | Flash memory depleted. |
| Function LED | |
| Blue LED flashes slowly with long OFF state | Bluetooth mode enabled, but no Bluetooth connection established and the BS80 undiscoverable. |
| Blue LED flashes slowly with long ON state | Bluetooth mode enabled, but no Bluetooth connection established and the BS80 discoverable. |
| Blue LED on | Bluetooth connection established. |
| Blue LED flashes quickly | Data transmission via Bluetooth in progress. |
| Red LED on | USB mode enabled. |
| Red LED flashes quickly | Data transmission via USB in progress. |



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Turning the BS80 On/Off

Turn the scanner on: Press the Scan/Power button for 3 seconds.

Turn the scanner off: By default, the scanner automatically powers off if no operation is performed on the scanner for 30 minutes. You can adjust the auto power-off timer. You can also turn off the scanner by scanning the **Power Off** barcode. For more information, see the "Automatic/Manual Power-Off" section in Chapter 2.

Scanning Instructions

Scanning 1D Barcode

Adjust the scan angle (Do not read barcode at vertical degree) or the distance between barcode and the scanner to ensure that the length of the scan line is roughly 8mm greater than that of the barcode, as shown below.



| Right | Wrong |
|-------|-------|
| | |
| | |
| | |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Scanning 2D Barcode

Adjust the scan angle and the distance between barcode and the scanner to make them fall into the following ranges:

1. Aim the scan line across the center of the barcode.
2. Optimum scan distances: 5-20cm.



#SETUPE0

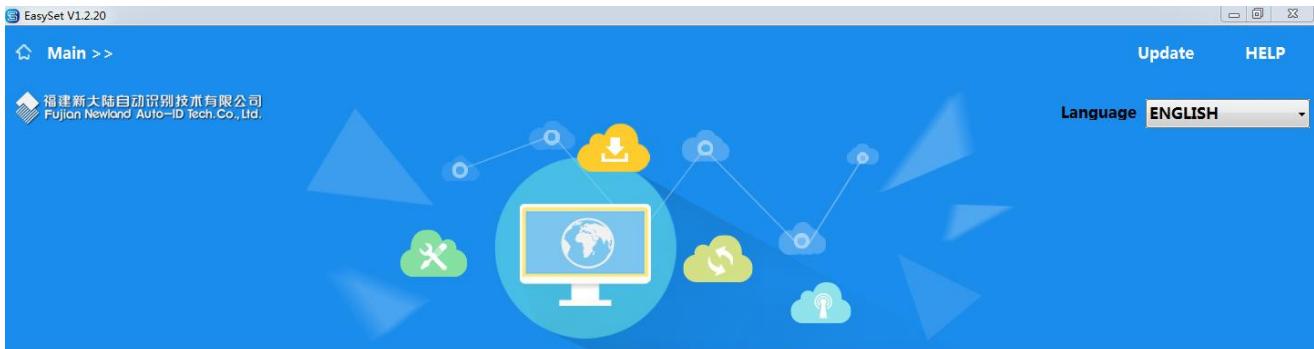
Exit Setup



#SETUPE1
Enter Setup

Chapter 2 Easyset

EasySet supports Windows operating systems. EasySet, developed by Fujian Newland Auto-ID Tech. Co., Ltd., is a configuration tool for Newland's 1D/2D handheld barcode scanner, fixed mount barcode scanners and OEM scan engines. Its main features include View device & configuration information of online device and send serial commands to online device and receive device response.



Online Device



Offline Device



Command Center



Batch update



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Chapter 3 System Setting

Introduction

There are three ways to configure the scanner: barcode programming, command programming and EasySet programming.

Barcode Programming

The scanner can be configured by scanning programming barcodes. All user programmable features/options are described along with their programming barcodes/commands in the following sections.

This programming method is most straightforward. However, it requires manually scanning barcodes. As a result, errors are more likely to occur.

Command Programming

The scanner can also be configured by serial commands sent from the host device.

Users can design an application program to send those command strings to the scanners to perform device configuration.

EasySet Programming

Besides the two methods mentioned above, you can conveniently perform scanner configuration through EasySet too. EasySet is a Windows-based configuration tool particularly designed for Newland products, enabling users to gain access to decoded data and captured images and to configure scanners. For more information about this tool, refer to the *EasySet User Guide*.



#SETUPE0

Exit Setup



Programming Barcode/ Programming Command/Function



The figure above is an example that shows you the programming barcode and command for the Enter Setup function:

1. The **No Case Conversion** barcode.
2. The **No Case Conversion** command.
3. The description of feature/option.

** indicates factory default setting

Use of Programming Command

Besides the barcode programming method, the scanner can also be configured by serial commands (HEX) sent from the host device. **All commands must be entered in uppercase letters.**

Use of Programming Barcodes

Scanning the **Enter Setup** barcode can enable the scanner to enter the setup mode. Then you can scan a number of programming barcodes to configure your scanner. To exit the setup mode, scan the **Exit Setup** barcode or a non-programing barcode, or reboot the scanner.





#SETUPE1

Enter Setup

Programming barcode data (i.e. the characters under programming barcode) can be transmitted to the host device. You may scan the appropriate barcode below to enable or disable the transmission of programming barcode data to the host device.



#SETUPT0

**** Do Not Transmit Programming Barcode Data**

#SETUPT1

Transmit Programming Barcode Data

Illumination



@ILLSCN1

**** On**

@ILLSCN0

Off

#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Aiming



@AMLENA1

** On



@AMLENA0

Off



@AMLENA2

Always lighting

Power On Beep

The scanner can be programmed to beep when it is powered on. Scan the **Off** barcode if you do not want a power on beep.



@PWBENA1

** On



@PWBENA0

Off



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Good Read Beep

Scanning the **Off** barcode can turn off the beep that indicates successful decode; scanning the **On** barcode can turn it back on.



@GRBENA1

** On



@GRBENA0

Off



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Good Read Beep Duration

This parameter sets the length of the beep the scanner emits on a good read. It is programmable in 1ms increments from 20ms to 300ms.



@GRBDUR40

Short (40ms)



@GRBDUR80

**** Medium (80ms)**



@GRBDUR120

Long (120ms)



@GRBDUR

Custom (20 – 300ms)

E
xample

Set the Good Read Beep duration to 200ms:

1. Scan the **Enter Setup** barcode.
2. Scan the **Custom** barcode.
3. Scan the numeric barcodes “2”, “0” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Good Read Beep Frequency

This parameter is programmable in 1Hz increments from 20Hz to 20,000Hz. The default setting is 4000Hz



@GRBFRQ800

Extra Low (800Hz)

@GRBFRQ1600

****Medium (2620Hz)**

@GRBFRQ

Custom (20 - 20,000Hz)

@GRBFRQ1600

Low (1600Hz)

@GRBFRQ4200

High (4200Hz)

E
xample

Set the Good Read Beep frequency to 2,000Hz:

1. Scan the **Enter Setup** barcode.
2. Scan the **Custom** barcode.
3. Scan the numeric barcodes “2”, “0”, “0” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Good Read Beep Volume

This parameter is programmable in 1 increments from 1 to 20



@GRBVLL20
** Loud



@GRBVLL5
Low



@GRBVLL12
Medium



@GRBVLL
Custom(1-20)



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Vibration

Good Read Vibration



@GRVENA1
On



@GRVENA0
**Off

Good Read Vibration Duration

This parameter is programmable in 1ms increments from 100ms to 2000ms. The default setting is 300ms



@GRVDUR
Vibration Duration



#SETUPE0

Exit Setup

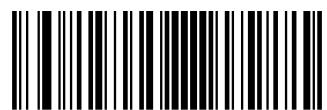


#SETUPE1

Enter Setup

Scan Mode

- ◆ **Level Mode:** A trigger pull activates a decode session. The decode session continues until a barcode is decoded or you release the trigger.
- ◆ **Sense Mode:** The scanner waits for the image stabilization timeout to expire before activating a decode session everytime it detects a change in ambient illumination. Decode session continues until a barcode is decoded or the decode session timeout expires. In this mode, a trigger pull can also activate a decode session. The decode session continues until a barcode is decoded or the trigger is released. When the session ends, the scanner continues to monitor ambient illumination. **Timeout between Decodes (Same Barcode)** can avoid undesired rereading of same barcode in a given period of time. **Sensitivity** can change the Sense Mode's sensibility to changes in ambient illumination.
- ◆ **Continuous Mode:** The scanner automatically starts one decode session after another. To suspend/resume barcode reading, simply press the trigger. **Timeout between Decodes (Same Barcode)** can avoid undesired rereading of same barcode in a given period of time.
- ◆ **Pulse Mode:** When the trigger is pulled and released, scanning is activated until a barcode is decoded or the decode session timeout expires (The decode session timeout begins when the trigger is released).
- ◆ **Batch Mode:** When the trigger is pulled and released, scanning is activated until the trigger is released. During pulling the trigger, good read barcodes will beep and output barcode information. As long as unrelease the trigger, it will continues decoding. During pulling the trigger, same code can be read only once.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup



@SCNMOD0

**** Level Mode**



@SCNMOD2

Sense Mode



@SCNMOD4

Pulse Mode



@SCNMOD3

Continuous Mode



@SCNMOD7

Batch Mode



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Decode Session Timeout

This parameter sets the maximum time decode session continues during a scan attempt. It is programmable in 1ms increments from 1ms to 3,600,000ms. When it is set to 0, the timeout is infinite. The default setting is 3,000ms.



Decode Session Timeout

E
xample

Set the decode session timeout to 1,500ms:

1. Scan the **Enter Setup** barcode.
2. Scan the **Decode Session Timeout** barcode.
3. Scan the numeric barcodes “1”, “5”, “0” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup

Image Stabilization Timeout (Sense Mode)

This parameter defines the amount of time the scanner will spend adapting to ambient environment after it decodes a barcode and “looks” for another. It is programmable in 1ms increments from 0ms to 3,000ms. The default setting is 200ms.



@SENIST

Image Stabilization Timeout**E**
*xample***Set the image stabilization timeout to 800ms:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Image Stabilization Timeout** barcode.
3. Scan the numeric barcodes “8”, “0” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



Reread Timeout

Reread Timeout can avoid undesired rereading of same barcode in a given period of time. This feature is only applicable to the Sense and Continuous modes.

Enable Reread Timeout: Do not allow the scanner to reread same barcode before the reread timeout expires.

Disable Reread Timeout: Allow the scanner to reread same barcode.



Enable Reread Timeout



**Disable Reread Timeout

The following parameter sets the timeout between decodes for same barcode. It is programmable in 1ms increments from 1ms to 3,600,000ms. When it is set to a value greater than 3,000, the timeout for rereading same programming barcode is limited to 3,000ms.



Set Reread Timeout

Example

Set the reread timeout to 1,000ms:

1. Scan the **Enter Setup** barcode.
2. Scan the **Timeout between Decodes (Same Barcode)** barcode.
3. Scan the numeric barcodes “1”, “0”, “0” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.

You may wish to restart the reread timeout when the scanner encounters the same barcode that was decoded in the last scan session before the reread timeout expires. To enable this feature, scan the **Reread Timeout Reset On** barcode. This feature is only effective when **Reread Timeout** is enabled.



Exit Setup



#SETUPE1

Enter Setup



@RRDREN1

Reread Timeout Reset On



@RRDRENO

** Reread Timeout Reset Off



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Good Read Delay

Good Read Delay sets the minimum amount of time before the scanner can read another barcode. This parameter is programmable in 1ms increments from 1ms to 3,600,000ms. The default setting is 500ms. Scan the appropriate barcode below to enable or disable the delay.



@GRDENA1

Enable Good Read Delay



@GRDENAO

**** Disable Good Read Delay**

To set the good read delay, scan the barcode below, then set the delay (from 1 to 3,600,000ms) by scanning the digit barcode(s) then scanning the **Save** barcode from the Appendix.



@GRDDUR

Good Read Delay

Example

Set the good read delay to 1,000ms:

1. Scan the **Good Read Delay** barcode.
2. Scan the numeric barcodes “1”, “0”, “0” and “0” from the “Digit Barcodes” section in Appendix.
3. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Image Decoding Timeout

Image Decoding Timeout specifies the maximum time the scanner will spend decoding an image. This parameter is programmable in 1ms increments from 1ms to 3,000ms. The default timeout is 500ms.



@DETSET

Image Decoding Timeout

E
xample

Set the image decoding timeout to 1,000ms:

1. Scan the **Enter Setup** barcode.
2. Scan the **Image Decoding Timeout** barcode.
3. Scan the numeric barcodes “1”, “0”, “0” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Surround GS1 Application Identifiers (AI's) with Parentheses

When **Surround GS1 AI's with Parentheses** is selected, each application identifier (AI) contained in scanned data will be enclosed in parentheses in the output message.



@GS1AIP0

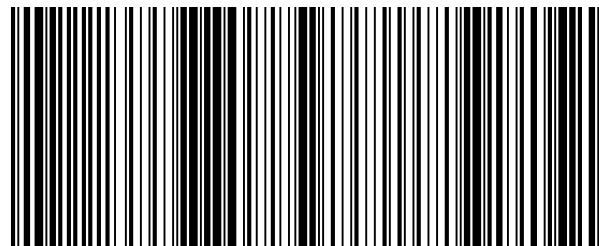
**** Do Not Surround GS1 AI's with Parentheses**



@GS1AIP1

Surround GS1 AI's with Parentheses

Example



(01) 0 0614141 99999 6 (10) 10ABCEDF123456

If **Surround GS1 AI's with Parentheses** is selected, the barcode above is output as
(01)00614141999996(10)10ABCEDF123456.

If **Do Not Surround GS1 AI's with Parentheses** is selected, the barcode above is output as
01006141419999961010ABCEDF123456.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

GS1 Application Identifiers (AI's)



@GS10AI0

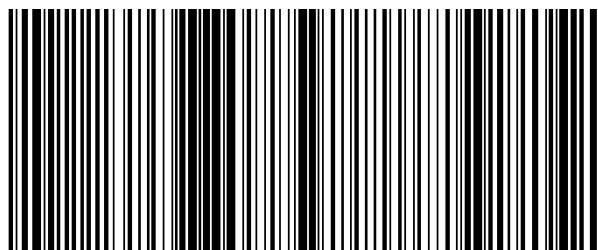
Disable GS1 Application Identifiers (AI's)



@GS10AI1

** Enable GS1 Application Identifiers (AI's)

E
xample



(01) 0 0614141 99999 6 (10) 10ABCEDF123456

If **Enable GS1 Application Identifiers (AI's)**s selected, the barcode above is output as 01006141419999961010ABCEDF123456.

If **Disable GS1 Application Identifiers (AI's)**s selected, the barcode above is output as 0061414199999610ABCEDF123456



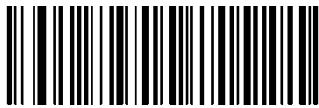
#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

GS1-128(UCC/EAN-128)



@GS1OA10

**Do not Transmit GS1 Application Identifier
(GS1 Al)s)**



@GS1OA11

**** Transmit GS1 Application Identifier (GS1
Al)s)**

GS1 Databar(RSS)



@GS1OAR0

**Do not Transmit GS1 Application Identifier
(GS1 Al)s)**



@GS1OAR1

**** Transmit GS1 Application Identifier (GS1
Al)s)**

GS1 Composite (EAN-UCC Composite)



@GS1OAC0

**Do not Transmit GS1 Application Identifier
(GS1 Al)s)**



@GS1OAC1

**** Transmit GS1 Application Identifier (GS1
Al)s)**



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

GS1 QR



@GS1OAQ0

**Do not Transmit GS1 Application Identifier
(GS1 Als)**



@GS1OAQ1

**** Transmit GS1 Application Identifier (GS1
Als)**

GS1 Data Matrix



@GS1OAD0

**Do not Transmit GS1 Application Identifier
(GS1 Als)**



@GS1OAD1

**** Transmit GS1 Application Identifier (GS1
Als)**



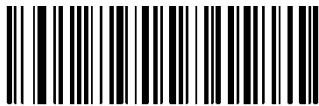
#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Transmit GS1 Check Character



@GS1OCK0

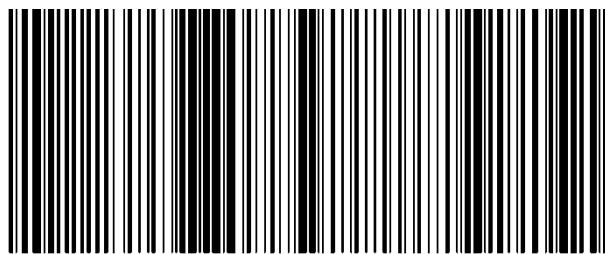
Do not transmit GS1 Check Character



@GS1OCK1

** Transmit GS1 Check Character

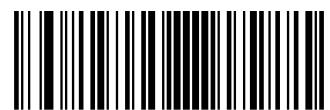
E
xample



(01) 0 0614141 99999 6 (10) 10ABCEDF123456

If **Transmit GS1 Check Character** selected, the barcode above is output as
01006141419999961010ABCEDF123456

If **Do not Transmit GS1 Check Character** selected, the barcode above is output as
0100614141999991010ABCEDF123456



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

GS1-128(UCC/EAN-128)



@GS1OC10

Do not Transmit GS1 Check character



@GS1OC11

** Transmit GS1 Check character

GS1 Databar(RSS)



@GS1OCR0

Do not Transmit GS1 Check character



@GS1OCR1

** Transmit GS1 Check character



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

GS1 Composite (EAN-UCC Composite)



Do not Transmit GS1 Check character



** Transmit GS1 Check character

GS1 QR



Do not Transmit GS1 Check character



** Transmit GS1 Check character

GS1 Data Matrix



Do not Transmit GS1 Check character



** Transmit GS1 Check character



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Sensitivity

Sensitivity specifies the degree of acuteness of the scanner's response to changes in images captured.

The higher the sensitivity, the lower requirement in image change to trigger the scanner. You can select an appropriate degree of sensitivity that fits the application environment. The feature is only applicable to the Sense mode. It is programmable from 1 to 20. The default setting is Medium (11).



@SENLVL14

Low Sensitivity

@SENLVL11

**** Medium Sensitivity**

@SENLVL8

High Sensitivity

@SENLVL5

Enhanced Sensitivity

@SENLVL

Custom Sensitivity (1-20)**E
xample**

Set the sensitivity to Level 10:

1. Scan the **Enter Setup** barcode.
2. Scan the **Custom Sensitivity** barcode.
3. Scan the numeric barcodes “1” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



Trigger Commands

When **Enable Trigger Commands** is selected, you can activate and deactivate the scanner in the Level mode with serial trigger commands. Sending the **Start Scanning** command (default: <SOH> T <EOT>, user-programmable) to the scanner in the Level mode activates a decode session. The decode session continues until a barcode is decoded or the decode session timeout or the scanner receives the **Stop Scanning** command (default: <SOH> P <EOT>, user-programmable).



@SCNTCEO

**** Disable Trigger Commands**



@SCNTCE1

Enable Trigger Commands

Modify Start Scanning Command

The **Start Scanning Command** can stimulate the trigger unreleased and consist of 1-10 characters (HEX values from 0x01 to 0xFF). In this command, the character "?" (HEX: 0x3F) cannot be the first character. The default **Start Scanning** command is <SOH> T <EOT>.



@SCNTCT

Modify Start Scanning Command

E
xample

Set the Start Scanning command to “*T”:

1. Scan the **Enter Setup** barcode.
2. Scan the **Modify Start Scanning Command** barcode.
3. Scan the numeric barcodes “2”, “A”, “5” and “4” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Modify Stop Scanning Command

The **Stop Scanning Command** can stimulate the trigger unreleased and consist of 1-10 characters (HEX values from 0x01 to 0xFF). In this command, the character "?" (HEX: 0x3F) cannot be the first character. The default **Stop Scanning** command is <SOH> P <EOT>.



@SCNTCP

Modify Stop Scanning Command



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Scanning Preference

Normal Mode: Select this mode when reading barcodes on paper.

Screen Mode: Select this mode when reading barcodes on the screen.



@EXPLVL0
** Normal Mode



@EXPLVL2
Screen Mode

Read Barcode On/Off

Sending the Read Barcode Off command ~<SOH>0000#SCNENA0;<ETX> to the scanner can disable it from reading barcode, and the scanner is unable to scan barcode unless you send the Read Barcode On command ~<SOH>0000#SCNENA1;<ETX> to it or power cycle it. By default, Read Barcode is On.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Decode Area

Whole Area Decoding: The scanner attempts to decode barcode(s) within its field of view, from the center to the periphery, and transmits the barcode that has been first decoded.

Specific Area Decoding: The scanner attempts to read barcode(s) within a specified decoding area and transmits the barcode that has been first decoded. This option allows the scanner to narrow its field of view to make sure it reads only those barcodes intended by the user. For instance, if multiple barcodes are placed closely together, specific area decoding in conjunction with appropriate pre-defined decoding area will insure that only the desired barcode is read.



@CADENA0

**** Whole Area Decoding**

@CADENA1

Specific Area Decoding

@CADENA2

Aimed Area Decoding (only BS80-SR supports)

If **Specific Area Decoding** is enabled, the scanner only reads barcodes that intersect the predefined decoding area. The default decoding area is an area of 40% top, 60% bottom, 40% left and 60% right of the scanner's field of view. You can define the decoding area using the **Top of Decoding Area**, **Bottom of Decoding Area**, **Left of Decoding Area** and **Right of Decoding Area** barcodes as well as numeric barcode(s) that represent(s) a desired percentage (0-100). The value of Bottom must be greater than that of Top; the value of Right must be greater than that of Left.



@CADTOP

Top of Decoding Area

@CABOT

Bottom of Decoding Area

#SETUPE0

Exit Setup



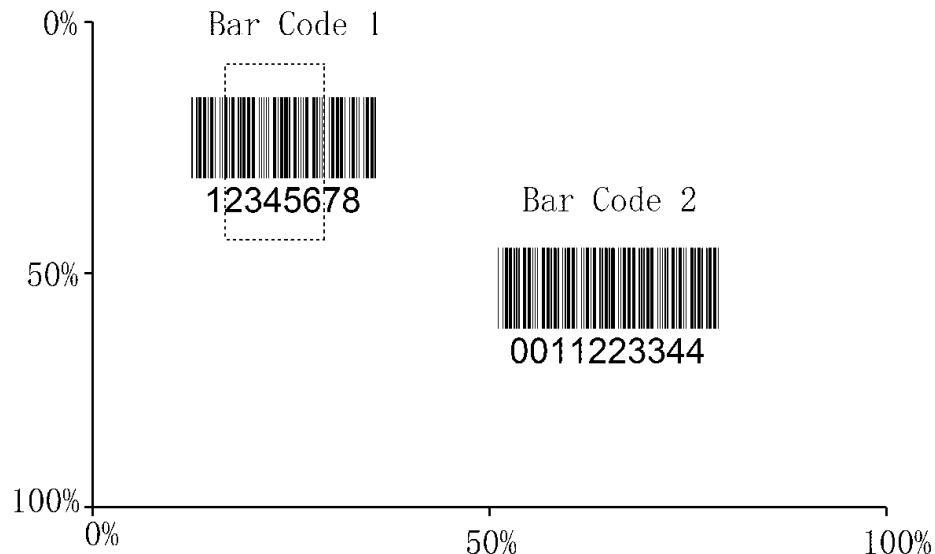
#SETUPE1
Enter Setup



Left of Decoding Area



Right of Decoding Area



E xample

Program the scanner to only read Barcode 1 in the figure above by setting the decoding area to 10% top, 45% bottom, 15% left and 30% right:

1. Scan the **Enter Setup** barcode.
2. Scan the **Top of Decoding Area** barcode.
3. Scan the numeric barcode "0" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Bottom of Decoding Area** barcode.
6. Scan the numeric barcodes "4" and "5" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Top of Decoding Area** barcode.
9. Scan the numeric barcodes "1" and "0" from the "Digit Barcodes" section in Appendix.
10. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
11. Scan the **Left of Decoding Area** barcode.
12. Scan the numeric barcode "0" from the "Digit Barcodes" section in Appendix.



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup

13. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
14. Scan the **Right of Decoding Area** barcode.
15. Scan the numeric barcodes “3” and “0” from the “Digit Barcodes” section in Appendix.
16. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
17. Scan the **Left of Decoding Area** barcode.
18. Scan the numeric barcodes “1” and “5” from the “Digit Barcodes” section in Appendix.
19. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
20. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Image Flipping



@MIRROR0

**** Do Not Flip**



@MIRROR1

Flip Horizontally



@MIRROR2

Flip Vertically



@MIRROR3

Flip Horizontally & Vertically

Example of image not flipped



Example of image flipped horizontally



Example of image flipped vertically



Example of image flipped horizontally & vertically



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Bad Read Message

Scan the appropriate barcode below to select whether or not to send a bad read message (user-programmable) when a good read does not occur before trigger release, or the decode session timeout expires, or the scanner receives the **Stop Scanning** command (For more information, see the “Serial Trigger Command” section in this chapter).



@NGRENA0

** Bad Read Message OFF



@NGRENA1

Bad Read Message ON

Set Bad Read Message

A bad read message can contain up to 7 characters (HEX values from 0x00 to 0xFF). To set a bad read message, scan the **Set Bad Read Message** barcode, the numeric barcodes representing the hexadecimal values of desired character(s) and the **Save** barcode. The default setting is “NG”.



Set Bad Read Message

E
xample

Set the bad read message to “F” (HEX: 0x46):

1. Scan the **Enter Setup** barcode.
2. Scan the **Set Bad Read Message** barcode.
3. Scan the numeric barcodes “4” and “6” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



Power Off



Default Settings

Factory Defaults

Scanning the following barcode can restore the scanner to the factory

defaults. You may need to reset all parameters to the factory defaults

when:

1. The scanner is not properly configured so that it fails to decode barcodes.
2. You forget previous configuration and want to avoid its impact.



Custom Defaults

Scanning the **Restore All Custom Defaults** barcode can reset all parameters to the custom defaults. Scanning the **Save as Custom Defaults** barcode can set the current settings as custom defaults.

Custom defaults are stored in the non-volatile memory.



Save as Custom Defaults



Exit Setup



#SETUPE1

Enter Setup



@CUSDEF

Restore All Custom Defaults



Restoring the scanner to the factory defaults will not remove the custom defaults from the scanner.



#SETUPE0

Exit Setup



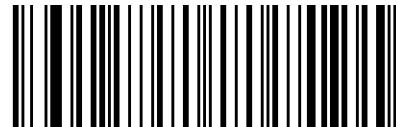
#SETUPE1
Enter Setup

Enable/Disable Buttons

Disable Buttons: the function button and delete button do not work



@DBFAFD0
****Enable Buttons**



@DBFAFD1
Disable Button

Query Product Information

After scanning the barcode below, the product information (including product name, firmware version, decoder version, hardware version, product serial number, OEM serial number, manufacturing date and data formatter version) will be sent to the host device.



@QRYSYS
Query Product Information

Query Product Name



@QRYPDN
Query Product Name



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Query Firmware Version



@QRYFWV

Query Firmware Version

Query Decoder Version



@QRYDCV

Query Decoder Version

Query Bluetooth Version



#QRYBFW

Query Bluetooth Version

Query Hardware Version



@QRYHWV

Query Hardware Version



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Query Product Serial Number



@QRYPSN
Query Product Serial Number

Query OEM Serial Number



@QRYESN
Query OEM Serial Number

Query Manufacturing Date



@QRYDAT
Query Manufacturing Date

Query Data Formatter Version



@QRYDFM
Query Data Formatter Version

Query Battery Level



@WLSQPW
Query Battery Level



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup

Scanner Time



@WLSTMS

** Set Scanner Time



@WLSTMQ

Query Scanner Time

Time Stamp

You can select whether to send date & time or not by enabling or disabling time stamp.



@WLSTSEO

**Disable Time Stamp



@WLSTSE1

Enable Time Stamp

Set Date Format



#SETUPE0

Exit Setup



@WLSTSF0

** Format 1

(YYYY/MM/DD,HH:MM:SS)



@WLSTSF1

Format 2(DD/MM/YYYY,HH:MM:SS)



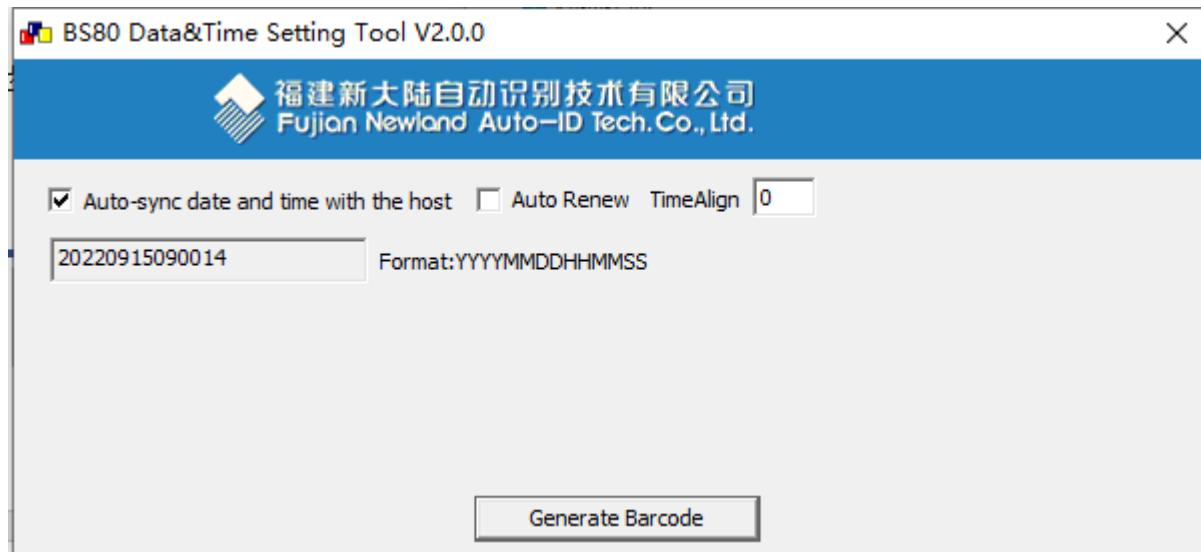
@WLSTSF2

Format 3

(MM/DD/YYYY,HH:MM:SS)

Set Date & Time

Step 1: Double click on BS80Setting.exe to run BS80 Date&Time Setting Tool. Then check the “Auto-sync date and time with the host” item on it.



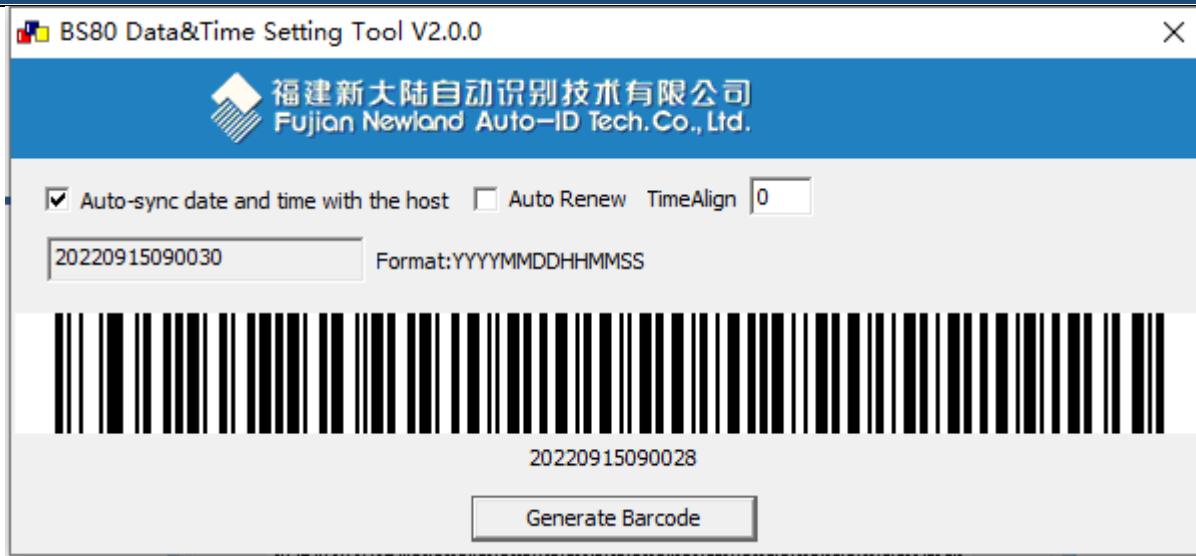
Step 2: After the time in the box is in sync with the system clock, click the “Generate Barcode” button.





#SETUPE1

Enter Setup



Step 3: Scan the barcode generated to set the date and time on the scanner.

Note: You need to run this tool on the Windows XP/WIN7/WIN10 operating system



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Chapter 4 USB Interface

Introduction

There are four options for USB connection:

- ❖ USB HID Keyboard: The scanner's transmission is simulated as USB keyboard input with no need for command configuration or a driver. Barcode data could be entered by the virtual keyboard directly and it is also convenient for the host device to receive data.
- ❖ USB CDC: It is compliant with the standard USB CDC class specifications defined by the USB-IF and allows the host device to receive data in the way as a serial port does. A driver is needed when using this feature.

USB HID Keyboard

When the scanner is connected to the USB port on a host device, you can enable the USB HID Keyboard feature by scanning the barcode below. Then scanner's transmission will be simulated as USB keyboard input. The Host receives keystrokes on the virtual keyboard. It works on a Plug and Play basis and no driver is required.



USB HID Keyboard



If the host device allows keyboard input, then no extra software is needed for HID Keyboard input.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

USB Country Keyboard Types

Keyboard layouts vary from country to country. The default setting is U.S. keyboard.



@KBWCTY0

**** U.S. (English)**



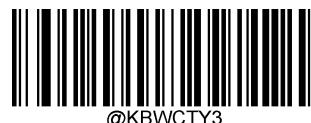
@KBWCTY1

Belgium



@KBWCTY2

Brazil



@KBWCTY3

Canada (French)



@KBWCTY4

Czechoslovakia



@KBWCTY5

Denmark



@KBWCTY6

Finland (Swedish)



@KBWCTY7

French



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@KBWCTY8

Germany/ Australia



@KBWCTY9
Greece



@KBWCTY10

Hungary



@KBWCTY11

Israel (Hebrew)



@KBWCTY12

Italy



@KBWCTY13

Latin America/ South America



@KBWCTY14

Netherlands (Dutch)

France



@KBWCTY15

Norway



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup



@KBWCTY16

Poland



@KBWCTY17

Portugal



@KBWCTY18

Romania



@KBWCTY19

Russia



@KBWCTY21

Slovakia



@KBWCTY22

Spain



@KBWCTY23

Sweden



#SETUPE0

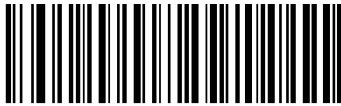
Exit Setup



#SETUPE1
Enter Setup



@KBWCTY24
Switzerland (German)



@KBWCTY25
Turkey F



@KBWCTY26
Turkey Q



@KBWCTY27
Britain



@KBWCTY28
Japan



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Beep on Unknown Character

Due to the differences in keyboard layouts, some characters contained in barcode data may be unavailable on the selected keyboard. As a result, the scanner fails to transmit the unknown characters.

Scan the appropriate barcode below to enable or disable the emission of beep when an unknown character is detected.



@KBWBUC0

**** Do Not Beep on Unknown Character**

@KBWBUC1

Beep on Unknown Character

Example

Supposing French keyboard (Country Code: 7) is selected and barcode data "ADF" is being dealt with, the keyboard will fail to locate the "D" (0xD0) character and the scanner will ignore the character and continue to process the next one.

Do Not Beep on Unknown Character: The scanner does not beep and the Host receives "AF".

Beep on Unknown Character: The scanner beeps and the Host still receives "AF".



If Emulate ALT+Keypad ON is selected, **Beep on Unknown Character** does not function.

Emulate ALT+Keypad

When **Emulate ALT+Keypad** is turned on, any character is sent via the numeric keypad and overlook USB country keyboard type. This mode need to set **Code Page Option** and **Unicode Output**. **Code Page** determines the target language. **Unicode Output** determines the ASCII input to the host device.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@KBWALTO
** Emulate ALT+Keypad OFF



@KBWALT1
Emulate ALT+Keypad ON



ASCII characters between 0x00~0x1F will be input in way of Function Key Mapping Set.



Since sending a character involves multiple keystroke emulations, this method appears less efficient.



Supposing Emulate ALT+Keypad is ON, Unicode Encoding is Off, and Code Page 1252 (West European Latin) is selected, barcode data "ADF" (65/208/70) is sent as below:

"A" – "ALT Make" + "065" + "ALT

Break" "Đ" -- "ALT Make" + "208"

+ "ALT Break"

"F" -- "ALT Make" + "070" + "ALT Break"



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Code Page

Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the barcode being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, select the code page with which the barcodes were created by scanning the appropriate barcode below. For PDF417, QR Code, Aztec and Data Matrix, besides setting the code page, you also need to set the character encoding in the "Character Encoding" section in Chapter 6. This feature is only effective when **Emulate ALT+Keypad** is turned on. The default setting is Code Page 1252(West European, Latin)



@KBWCPG0

**** Code Page 1252 (West European Latin)**

@KBWCPG1

Code Page 1251 (Cyrillic)

@KBWCPG2

Code Page 1250 (Central and East European Latin)

@KBWCPG3

Code Page 1253 (Greek)

@KBWCPG4

Code Page 1254 (Turkish)

@KBWCPG5

Code Page 1255 (Hebrew)

#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@KBWCPG6
Code Page 1256 (Arabic)



@KBWCPG7
Code Page 1257 (Baltic)



@KBWCPG8
Code Page 1258 (Vietnamese)



@KBWCPG9
Code Page 936 (Simplified Chinese,
GB2312,GBK)



@KBWCPG10
Code Page 950 (Traditional Chinese,
Big5)



@KBWCPG11
Code Page 874(Thai)



@KBWCPG12
Code Page 932 (Japanese,Shift-JIS)



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup

Unicode Encoding

Different host program may use different character encodings for handling incoming barcode data. For instance, Microsoft Office Word uses Unicode encoding and therefore you should turn **Unicode Encoding** on, whereas Microsoft Office Excel or Notepad uses Code Page encoding and therefore you should turn **Unicode Encoding** off. This feature is only effective when **Emulate ALT+Keypad** is turned on. The default setting is Off



@KBWCPU0

** Off



@KBWCPU1

On

Emulate Keypad with Leading Zero

You may turn this feature on to send character sequences sent over the numeric keypad as ISO characters which have a leading zero. For example, ASCII A transmits as "ALT MAKE" 0065 "ALT BREAK". This feature is only effective when **Emulate ALT+Keypad** is enabled.



@KBWALZ1

** On



@KBWALZ0

Off



#SETUPE0

Exit Setup



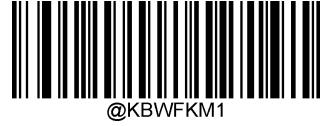
#SETUPE1
Enter Setup

Function Key Mapping

When **Ctrl+ASCII Mode** is selected, function characters (0x00 - 0x1F) are sent as ASCII sequences. The default setting is Off.



@KBWFKM0
** Disable



@KBWFKM1
Ctrl+ASCII Mode



@KBWFKM2
Alt+Keypad Mode

Example

If **Ctrl+ASCII Mode** is selected and other parameters of USB HID Keyboard adopt factory defaults, barcode data “A<HT> (i.e. Horizontal Tab) F” (0x41/0x09/0x46) is sent as below:

“A” - Keystroke “A”.

<HT> - “Ctrl Make” + Keystroke “I” + “Ctrl

Break” “F” - Keystroke “F”

For some text editors, “Ctrl I” means italic convert. So the output may be “AF”.

If **Alt+Keypad Mode** is selected and other parameters of USB HID Keyboard adopt factory defaults, the data above is sent as below:

“A” - Keystroke “A”.

<HT> - “Alt Make” + Keystrokes “009” + “Alt

Break” “F” - Keystroke “F”



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

ASCII Function Key Mapping Table

| ASCII Function | ASCII Value (HEX) | Function Key Mapping Disabled | Ctrl+ASCII |
|----------------|-------------------|-------------------------------|------------|
| NUL | 00 | Null | Ctrl+@ |
| SOH | 01 | Keypad Enter | Ctrl+A |
| STX | 02 | Caps Lock | Ctrl+B |
| ETX | 03 | ALT | Ctrl+C |
| EOT | 04 | Null | Ctrl+D |
| ENQ | 05 | CTRL | Ctrl+E |
| ACK | 06 | Null | Ctrl+F |
| BEL | 07 | Enter | Ctrl+G |
| BS | 08 | Left Arrow | Ctrl+H |
| HT | 09 | Horizontal Tab | Ctrl+I |
| LF | 0A | Down Arrow | Ctrl+J |
| VT | 0B | Vertical Tab | Ctrl+K |
| FF | 0C | Delete | Ctrl+L |
| CR | 0D | Enter | Ctrl+M |
| SO | 0E | Insert | Ctrl+N |
| SI | 0F | Esc | Ctrl+O |
| DLE | 10 | F11 | Ctrl+P |
| DC1 | 11 | Home | Ctrl+Q |
| DC2 | 12 | PrintScreen | Ctrl+R |
| DC3 | 13 | Backspace | Ctrl+S |
| DC4 | 14 | tab+shift | Ctrl+T |
| NAK | 15 | F12 | Ctrl+U |
| SYN | 16 | F1 | Ctrl+V |
| ETB | 17 | F2 | Ctrl+W |
| CAN | 18 | F3 | Ctrl+X |
| EM | 19 | F4 | Ctrl+Y |
| SUB | 1A | F5 | Ctrl+Z |
| ESC | 11 | F6 | Ctrl+[|
| FS | 1C | F7 | Ctrl+\ |
| GS | 1D | F8 | Ctrl+] |
| RS | 1E | F9 | Ctrl+6 |
| US | 1F | F10 | Ctrl+- |



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

ASCII Function Key Mapping Table (Continued)

The last five characters (0x1B~0x1F) in the table above apply to US keyboard layout only. The following chart provides the equivalents of these five characters for other countries.

| Country | Ctrl+ASCII | | | | | |
|----------------|------------|--------|---------|--------|--------|--|
| United States | Ctrl+[| Ctrl+\ | Ctrl+] | Ctrl+6 | Ctrl+- | |
| Belgium | Ctrl+[| Ctrl+< | Ctrl+] | Ctrl+6 | Ctrl+- | |
| Scandinavia | Ctrl+8 | Ctrl+< | Ctrl+9 | Ctrl+6 | Ctrl+- | |
| France | Ctrl+^ | Ctrl+8 | Ctrl+\$ | Ctrl+6 | Ctrl+= | |
| Germany | | Ctrl+Ã | Ctrl++ | Ctrl+6 | Ctrl+- | |
| Italy | | Ctrl+\ | Ctrl++ | Ctrl+6 | Ctrl+- | |
| Switzerland | | Ctrl+< | Ctrl+.. | Ctrl+6 | Ctrl+- | |
| United Kingdom | Ctrl+[| Ctrl+¢ | Ctrl+] | Ctrl+6 | Ctrl+- | |
| Denmark | Ctrl+8 | Ctrl+\ | Ctrl+9 | Ctrl+6 | Ctrl+- | |
| Norway | Ctrl+8 | Ctrl+\ | Ctrl+9 | Ctrl+6 | Ctrl+- | |
| Spain | Ctrl+[| Ctrl+\ | Ctrl+] | Ctrl+6 | Ctrl+- | |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

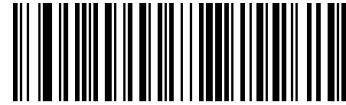
Inter-Keystroke Delay

This parameter specifies the delay between emulated keystrokes. Scanning below barcodes to delay longer when the host device needs slower data transmission. The default setting is No Delay.



@KBWDLY0

**** No Delay**



@KBWDLY40

Long Delay (40ms)



@KBWDLY20

Short Delay (20ms)



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Caps Lock

The **Caps Lock ON** option can invert upper and lower case characters contained in barcode data. This inversion occurs regardless of the state of Caps Lock key on the host device's keyboard.



@KBWCAP0

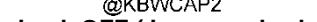
** Caps Lock OFF (Non-Japanese keyboard)



@KBWCAP1

Caps Lock ON (Non-Japanese keyboard)

Caps Lock OFF (Japanese keyboard)



@KBWCAP2



@KBWCAP3

Caps Lock ON (Japanese keyboard)



Emulate ALT+Keypad ON/ Convert All to Upper Case/ Convert All to Lower Case prevails over Caps Lock ON.

E
xample

When the **Caps Lock ON** feature is selected, barcode data "AbC" is transmitted as "aBc".



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Convert Case

Scan the appropriate barcode below to convert all barcode data to your desired case.



@KBWCAS0

**** No Case Conversion**



@KBWCAS1

Convert All to Upper Case



@KBWCAS2

Convert All to Lower Case

E *xample*

When the **Convert All to Lower Case** feature is enabled, barcode data "AbC" is transmitted as "abc".



If **Emulate ALT+Keypad ON** is selected, **Convert All to Lower Case** and **Convert All to Upper Case** do not function.

Emulate Numeric Keypad



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



Do Not Emulate Numeric Keypad 1: Sending a number (0-9) is emulated as keystroke(s) on main keyboard.

Emulate Numeric Keypad 1: Sending a number (0-9) is emulated as keystroke(s) on numeric keypad. The state of Num Lock on the simulated numeric keypad is determined by its equivalent on the host device. If Num Lock on the host device is turned off, the output of simulated numeric keypad is function key instead of number.

Do Not Emulate Numeric Keypad 2: Sending “+”, “—”, “*” and “/” is emulated as keystroke(s) on main keyboard.

Emulate Numeric Keypad 2: Sending “+”, “—”, “*” and “/” is emulated as keystroke(s) on numeric keypad.



@KBWNUM0

**** Do Not Emulate Numeric Keypad 1**



@KBWNUM1

Emulate Numeric Keypad 1



@KBWNCH0

**** Do Not Emulate Numeric Keypad 2**



@KBWNCH1

Emulate Numeric Keypad 2



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup



Emulate ALT+Keypad ON prevails over Emulate Numeric Keypad.

Example

Supposing the **Emulate Numeric Keypad 1** and **Emulate Numeric Keypad 2** features are enabled: if Num Lock on the host device is ON, "A4.5" is transmitted as "A4.5"; if Num Lock on the host device is OFF, "A4.5" is transmitted as follows:

1. "A" is sent as is because it is not included in numeric keypad;
2. "4" is sent as the function key "Cursor Move to Left";
3. "." is sent;
4. "5" is not sent as it does not correspond to any function key.

Finally the host device will get ".A"



#SETUPE0

Exit Setup



Character "+", "-", "*", "/" Adopt Numeric Keypad



@KBWNCH0
** Off



@KBWNCH1
On

Fast Mode

When **Fast Mode On** is selected, the scanner sends characters to the host faster. If the host drops characters, turn the Fast Mode off or change the polling rate to a bigger value.



** Fast Mode Off



@KBWFAS1
Fast Mode On

Polling Rate

This parameter specifies the polling rate for a USB keyboard. The smaller value rate is, the faster characters transmission from scanner to the host. If the host drops characters, change the polling rate to a bigger value.



1ms



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup



@KBWPOR1

2ms



@KBWPOR2

3ms



@KBWPOR3

**** 4ms**



@KBWPOR4

5ms



@KBWPOR5

6ms



@KBWPOR6

7ms



@KBWPOR7

8ms



@KBWPOR8

9ms



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@KBWPOR9
10ms



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

USB CDC

If your scanner is connected to the USB port on a host device, the USB CDC feature allows the host device to receive data in the way as a serial port does. A driver is needed when using this feature. You may download it from our website at www.newlandaidc.com.



@INTERF8

USB CDC

VID/PID

USB uses VID (Vendor ID) and PID (Product ID) to identify and locate a device. The VID is assigned by USB Implementers Forum. Newland's vendor ID is 1EAB (Hex). A range of PIDs are used for each Newland product family. Every PID contains a base number and interface type (keyboard, COM port, etc.).

| Product | Interface | PID (Hex) | PID (Dec) |
|---------|------------------|-----------|-----------|
| BS8080 | USB HID Keyboard | 1322 | 4898 |
| | USB CDC | 0C06 | 3078 |



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Chapter 5 Wireless Communication

Operating Modes

The scanner provides the following operating modes. Scanning the Enter Setup Barcode to change the operating mode.

Bluetooth HID Mode allows your scanner to communicate with a remote host using Bluetooth. You must first pair your scanner to the host before these two Bluetooth devices can communicate with each other. All features available for USB HID Keyboard are applicable to Bluetooth HID.

Note: The pairing information in the scanner and the host need to be cleared before connecting with other Bluetooth devices

Bluetooth BLE Mode is Bluetooth low power consumption communication mode that communicates with the applications in the host based on Bluetooth SDK. In this mode, the scanner provides a serial transparent transmission service based on GATT service.



@INTERF10
**Bluetooth HID



@INTERF11
Bluetooth BLE



@INTERF9
Bluetooth SPP



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Clear Pairing Info on Scanner



@WLSCLP

Clear Pairing Info on Scanner

Batch Mode



@WLSSBT
Batch Mode Options

Batch Mode Options

Off: The scanner attempts to transmit every barcode you scan. When you are out of service range, the scanned data will be lost.

Automatic Batch Mode: When in service range, the scanner attempts to transmit every barcode you scan. When out of range, the scanner stores the scanned data in the flash memory. Once you are back to service range, the scanner will automatically transmit the stored data and then remove it from the flash memory after transmission is done.

Manual Batch Mode: Scanned data will be stored in the flash memory no matter whether you are in service range or not. You may send the stored data to the host in the following ways: scan the Transmit Stored Data barcode. The scanner will automatically remove the stored data from the flash memory after transmission is done if the Auto Clear Stored Data after Transmission feature is turned on.



@WLSBAT0
** Off



@WLSBAT2
Manual Batch Mode



@WLSBAT1
Automatic Batch Mode



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Transmit Stored Data

You may scan the barcode below to send the stored data in the flash memory to the host. This feature is only available to the Manual Batch mode.



Transmit Stored Data

You may scan the appropriate barcode below to choose whether to clear or keep the stored data in the flash memory after transmission. This feature is only available to the Manual Batch mode.



@WLSCLE0
** Off



On



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup

Query/Clear Stored Data in Flash



@WLSQFC

Query the Number of Stored Barcodes



@WLSCLF

Clear All Stored Data



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Prevent Same Barcode Storage

This feature is available only when scanning barcodes in the Automatic or Manual Batch mode.

On: The scanner discards the data and generates an error beep when encountering a barcode that has existed in the flash memory.

Off: The scanner stores the data when encountering a barcode that has existed in the flash memory.



@WLSSSE0
** Off



@WLSSSE1
On



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Batch Mode Transmit Delay

Sometimes when multiple barcodes stored in the flash memory are sent to the host, the transmission of those barcodes is too fast for the application to process. To program a transmit delay between barcodes, scan one of the following delays.



@WLSBTDO

**** No Transmit Delay (0ms)**



@WLSBDT50

Short Transmit Delay (50ms)



@WLSBDT100

Medium Transmit Delay (100ms)



@WLSBDT150

Long Transmit Delay (150ms)



@WLSBDT

Custom Transmit Delay (0-10,000ms)



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

E *xample*

Set the batch mode transmit delay to 200ms:

1. Scan the **Enter Setup** barcode.
2. Scan the **Custom Transmit Delay** barcode.
3. Scan the numeric barcodes “2”, “0” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup

End of Transmission Message for Batch Mode

You may scan the appropriate barcode below to select whether or not to send an end of transmission message (user-programmable) to notify the host when transmission of all stored data is done. This feature is only available to data transmission initiated manually under the Manual Batch mode.



@WLSBTTO

**** End of Transmission Message Off**

@WLSBT1

End of Transmission Message On

An end of transmission message can contain up to 10 characters (HEX values from 0x00 to 0xFF). To set an end of transmission message, scan the **Set End of Transmission Message** barcode, the numeric barcodes representing the hexadecimal values of desired character(s) and the **Save** barcode. The default setting is “EOT”.



@WLSBTC

Set End of Transmission Message**E**
*xample***Set the end of transmission message to “END” (HEX: 0x45, 0x4E, 0x44):**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set End of Transmission Message** barcode.
3. Scan the numeric barcodes “4”, “5”, “4”, “E”, “4” and “4” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Set Scanner Name

You may scan the below barcode to set the name of your scanner. The maximum length is 5 characters (HEX values from 0x20 to 0x7E). The default scanner name is “00000”.



@WLSNAM
Scanner Name

Example

If setting the scanner name as “0AB00”:

1. Scan the Enter Setup barcode
2. Scan the Scanner Name barcode
3. Scan the numeric barcode “3” “0” “4” “1” “4” “2” from the “Digit Barcodes” section in Appendix
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix
5. Scan the Exit Setup barcode



#SETUPE0
Exit Setup

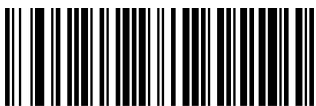


#SETUPE1

Enter Setup

Auto Power-Off Timeout

Auto Power-off Timeout specifies the amount of time it takes before the scanner automatically powers off from inactivity.



@WLSAPO0

5 Minutes



@WLSAPO1

10 Minutes



@WLSAPO2

20 Mintues



@WLSAPO3

****30 Mintues**



@WLSAPO4

60 Minutes



@WLSAPO5

Disable Auto Power-off



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Chapter 6 Symbologies

Introduction

Every symbology (barcode type) has its own unique attributes. This chapter provides programming barcodes for configuring the scanner so that it can identify various symbologies. It is recommended to disable those that are rarely used to increase the efficiency of the scanner.

Global Settings

Enable/Disable All Symbologies

If the **Disable All Symbologies** feature is enabled, the scanner will not be able to read any non-programming barcodes except the programming barcodes.



Enable All Symbologies



Disable All Symbologies

Enable/Disable 1D Symbologies



Enable 1D Symbologies



Disable 1D Symbologies

Enable/Disable 2D Symbologies



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup



@ALL2DC1

Enable 2D Symbologies



@ALL2DC0

Disable 2D Symbologies

Enable/Disable Postal Symbologies



@ALLPST1

Enable Postal Symbologies



@ALLPST0

Disable Postal Symbologies



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Code 128

Restore Factory Defaults



Restore the Factory Defaults of Code 128

Enable/Disable Code 128



** Enable Code 128



Disable Code 128



If the scanner fails to identify Code 128 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 128** barcode.

Set Length Range for Code 128

The scanner can be configured to only decode Code 128 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup



@128MAX

Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 128 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 128 barcodes with that length are to be decoded.

Example

Set the scanner to decode Code 128 barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

EAN-8

Restore Factory Defaults



@EA8DEF

Restore the Factory Defaults of EAN-8

Enable/Disable EAN-8



@EA8ENA1

** Enable EAN-8



@EA8ENAO

Disable EAN-8



If the scanner fails to identify EAN-8 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable EAN-8** barcode.

Transmit Check Character

EAN-8 is 8 digits in length with the last one as its check character used to verify the integrity of the data.



@EA8CHK2

** Transmit EAN-8 Check Character



@EA8CHK1

Do Not Transmit EAN-8 Check Character

2-Digit Add-On Code



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

An EAN-8 barcode can be augmented with a two-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is an EAN-8 barcode while the part circled by red dotted line is a two-digit add-on code.



@EA8AD20

**** Disable 2-Digit Add-On Code**

@EA8AD21

Enable 2-Digit Add-On Code

Disable 2-Digit Add-On Code: The scanner decodes EAN-8 and ignores the add-on code when presented with an EAN-8 plus 2-digit add-on barcode. It can also decode EAN-8 barcodes without 2-digit add-on codes.

Enable 2-Digit Add-On Code: The scanner decodes a mix of EAN-8 barcodes with and without 2-digit add-on codes.

5-Digit Add-On Code

An EAN-8 barcode can be augmented with a five-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is an EAN-8 barcode while the part circled by red dotted line is a five-digit add-on code.



#SETUPE0

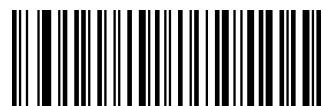
Exit Setup



#SETUPE1
Enter Setup



** Disable 5-Digit Add-On Code



Enable 5-Digit Add-On Code



Disable 5-Digit Add-On Code: The scanner decodes EAN-8 and ignores the add-on code when presented with an EAN-8 plus 5-digit add-on barcode. It can also decode EAN-8 barcodes without 5-digit add-on codes.

Enable 5-Digit Add-On Code: The scanner decodes a mix of EAN-8 barcodes with and without 5-digit add-on codes.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Add-On Code Required

When **EAN-8 Add-On Code Required** is selected, the scanner will only read EAN-8 barcodes that contain add-on codes.



@EA8REQ0

**** EAN-8 Add-On Code Not Required**



@EA8REQ1

EAN-8 Add-On Code Required

Convert EAN-8 to EAN-13

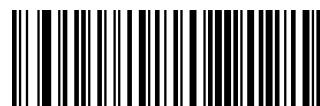
Convert EAN-8 to EAN-13: Convert EAN-8 decoded data to EAN-13 format before transmission. After conversion, the data follows EAN-13 format and is affected by EAN-13 programming selections (e.g., Check Character).

Do Not Convert EAN-8 to EAN-13: EAN-8 decoded data is transmitted as EAN-8 data, without conversion.



@EA8EXP0

**** Do Not Convert EAN-8 to EAN-13**



@EA8EXP1

Convert EAN-8 to EAN-13



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

EAN-13

Restore Factory Defaults



@E13DEF
Restore the Factory Defaults of EAN-13

Enable/Disable EAN-13



@E13ENA1
** Enable EAN-13



@E13ENA0
Disable EAN-13



If the scanner fails to identify EAN-13 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable EAN-13** barcode.

Transmit Check Character



@E13CHK2
** Transmit EAN-13 Check Character



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup



@E13CHK1

Do Not Transmit EAN-13 Check Character

2-Digit Add-On Code

An EAN-13 barcode can be augmented with a two-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is an EAN-13 barcode while the part circled by red dotted line is a two-digit add-on code.



@E13AD20

** Disable 2-Digit Add-On Code



@E13AD21

Enable 2-Digit Add-On Code



Disable 2-Digit Add-On Code: The scanner decodes EAN-13 and ignores the add-on code when presented with an EAN-13 plus 2-digit add-on barcode. It can also decode EAN-13 barcodes without 2-digit add-on codes.

Enable 2-Digit Add-On Code: The scanner decodes a mix of EAN-13 barcodes with and without 2-digit add-on codes.

5-Digit Add-On Code

An EAN-13 barcode can be augmented with a five-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is an EAN-13 barcode while the part circled by red dotted line is a five-digit add-on code.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@E13AD50

**** Disable 5-Digit Add-On Code**



@E13AD51

Enable 5-Digit Add-On Code



Disable 5-Digit Add-On Code: The scanner decodes EAN-13 and ignores the add-on code when presented with an EAN-13 plus 5-digit add-on barcode. It can also decode EAN-13 barcodes without 5-digit add-on codes.

Enable 5-Digit Add-On Code: The scanner decodes a mix of EAN-13 barcodes with and without 5-digit add-on codes.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Add-On Code Required

When **EAN-13 Add-On Code Required** is selected, the scanner will only read EAN-13 barcodes that contain add-on codes.



@E13REQ0

**** EAN-13 Add-On Code Not Required**



@E13REQ1

EAN-13 Add-On Code Required

EAN-13 Beginning with 290 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with "290". The following settings can be programmed:

Require Add-On Code: All EAN-13 barcodes that begin with "290" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

Do Not Require Add-On Code: If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



@E132900

**** Do Not Require Add-On Code**



@E132901

Require Add-On Code



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

EAN-13 Beginning with 378/379 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with a “378” or “379”. The following settings can be programmed:

Require Add-On Code: All EAN-13 barcodes that begin with a “378” or “379” must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

Do Not Require Add-On Code: If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the “Add-On Code Required” feature.



@E133780

**** Do Not Require Add-On Code**



@E133781

Require Add-On Code



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

EAN-13 Beginning with 414/419 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with a "414" or "419". The following settings can be programmed:

Require Add-On Code: All EAN-13 barcodes that begin with a "414" or "419" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

Do Not Require Add-On Code: If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



@E134140

** Do Not Require Add-On Code



@E134141

Require Add-On Code



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

EAN-13 Beginning with 434/439 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with a "434" or "439". The following settings can be programmed:

Require Add-On Code: All EAN-13 barcodes that begin with a "434" or "439" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

Do Not Require Add-On Code: If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



@E134340

**** Do Not Require Add-On Code**



@E134341

Require Add-On Code



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

EAN-13 Beginning with 977 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with "977". The following settings can be programmed:

Require Add-On Code: All EAN-13 barcodes that begin with "977" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

Do Not Require Add-On Code: If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



@E139770

**** Do Not Require Add-On Code**

@E139771

Require Add-On Code

#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

EAN-13 Beginning with 978 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with "978". The following settings can be programmed:

Require Add-On Code: All EAN-13 barcodes that begin with "978" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

Do Not Require Add-On Code: If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



@E139780

**** Do Not Require Add-On Code**



@E139781

Require Add-On Code



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

EAN-13 Beginning with 979 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with "979". The following settings can be programmed:

Require Add-On Code: All EAN-13 barcodes that begin with "979" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

Do Not Require Add-On Code: If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



@E139790

**** Do Not Require Add-On Code**

@E139791

Require Add-On Code

#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

UPC-E

Restore Factory Defaults



@UPEDEF
Restore the Factory Defaults of UPC-E

Enable/Disable UPC-E



@UPEENA1
** Enable UPC-E



@UPEEN11
Enable UPC-E1



@UPEEN00
Disable UPC-E0



@UPEEN01
** Enable UPC-E0



@UPEENA0
Disable UPC-E



@UPEEN10
**Disable UPC-E1



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup



If the scanner fails to identify **UPC-E/UPC-E0/UPC-E1** barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable UPC-E/UPC-E0/UPC-E1** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Transmit Check Character

UPC-E is 8 digits in length with the last one as its check character used to verify the integrity of the data.



@UPECHK2

** Transmit UPC-E Check Character



@UPECHK1

Do Not Transmit UPC-E Check Character

2-Digit Add-On Code

A UPC-E barcode can be augmented with a two-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is a UPC-E barcode while the part circled by red dotted line is a two-digit add-on code.



@UPEAD20

** Disable 2-Digit Add-On Code



@UPEAD21

Enable 2-Digit Add-On Code



Disable 2-Digit Add-On Code: The scanner decodes UPC-E and ignores the add-on code when presented with a UPC-E plus 2-digit add-on barcode. It can also decode UPC-E barcodes without 2-digit add-on codes.

Enable 2-Digit Add-On Code: The scanner decodes a mix of UPC-E barcodes with and without 2-digit add-on codes.



#SETUPE0

Exit Setup

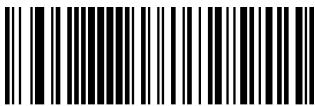


#SETUPE1

Enter Setup

5-Digit Add-On Code

A UPC-E barcode can be augmented with a five-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is a UPC-E barcode while the part circled by red dotted line is a five-digit add-on code.



@UPEAD50

**** Disable 5-Digit Add-On Code**

@UPEAD51

Enable 5-Digit Add-On Code

Disable 5-Digit Add-On Code: The scanner decodes UPC-E and ignores the add-on code when presented with a UPC-E plus 5-digit add-on barcode. It can also decode UPC-E barcodes without 5-digit add-on codes.

Enable 5-Digit Add-On Code: The scanner decodes a mix of UPC-E barcodes with and without 5-digit add-on codes



#SETUPE0

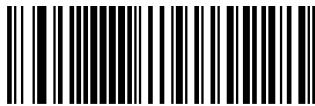
Exit Setup



#SETUPE1
Enter Setup

Add-On Code Required

When **UPC-E Add-On Code Required** is selected, the scanner will only read UPC-E barcodes that contain add-on codes.



@UPAREQ0

**** UPC-E Add-On Code Not Required**



@UPAREQ1

UPC-E Add-On Code Required

Transmit Preamble Character

Preamble characters (Country Code and System Character) can be transmitted as part of a UPC-E barcode. Select one of the following options for transmitting UPC-E preamble to the host device: transmit system character only, transmit system character and country code ("0" for USA), or transmit no preamble.



@UPEPRE1

**** System Character**



@UPEPRE0

No Preamble



@UPEPRE2

System Character & Country Code



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Convert UPC-E to UPC-A

Convert UPC-E to UPC-A: Convert UPC-E (zero suppressed) decoded data to UPC-A format before transmission.

After conversion, the data follows UPC-A format and is affected by UPC-A programming selections (e.g., Preamble, Check Character).

Do Not Convert UPC-E to UPC-A: UPC-E decoded data is transmitted as UPC-E data, without conversion.



@UPEEXP0

**** Do Not Convert UPC-E to UPC-A**



@UPEEXP1

Convert UPC-E to UPC-A



#SETUPE0

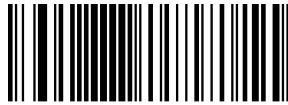
Exit Setup



#SETUPE1
Enter Setup

UPC-A

Restore Factory Defaults



@UPADEF
Restore the Factory Defaults of UPC-A

Enable/Disable UPC-A



@UPAENA1
** Enable UPC-A



@UPAENAO
Disable UPC-A



If the scanner fails to identify UPC-A barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable UPC-A** barcode.

Transmit Check Character

UPC-A is 13 digits in length with the last one as its check character used to verify the integrity of the data.



@UPACHK2
** Transmit UPC-A Check Character



@UPACHK1
Do Not Transmit UPC-A Check Character

2-Digit Add-On Code



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup

A UPC-A barcode can be augmented with a two-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is a UPC-A barcode while the part circled by red dotted line is a two-digit add-on code.



@UPAAD20

**** Disable 2-Digit Add-On Code**

@UPAAD21

Enable 2-Digit Add-On Code

Disable 2-Digit Add-On Code: The scanner decodes UPC-A and ignores the add-on code when presented with a UPC-A plus 2-digit add-on barcode. It can also decode UPC-A barcodes without 2-digit add-on codes.

Enable 2-Digit Add-On Code: The scanner decodes a mix of UPC-A barcodes with and without 2-digit add-on codes.

5-Digit Add-On Code

A UPC-A barcode can be augmented with a five-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is a UPC-A barcode while the part circled by red dotted line is a five-digit add-on code.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@UPAAD50

** Disable 5-Digit Add-On Code



@UPAAD51

Enable 5-Digit Add-On Code



Disable 5-Digit Add-On Code: The scanner decodes UPC-A and ignores the add-on code when presented with a UPC-A plus 5-digit add-on barcode. It can also decode UPC-A barcodes without 5-digit add-on codes.

Enable 5-Digit Add-On Code: The scanner decodes a mix of UPC-A barcodes with and without 5-digit add-on codes.

Add-On Code Required

When **UPC-A Add-On Code Required** is selected, the scanner will only read UPC-A barcodes that contain add-on codes.



@UPAREQ0

** UPC-A Add-On Code Not Required



@UPAREQ1

UPC-A Add-On Code Required

Transmit Preamble Character

Preamble characters (Country Code and System Character) can be transmitted as part of a UPC-A barcode. Select



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

one of the following options for transmitting UPC-A preamble to the host device: transmit system character only, transmit system character and country code ("0" for USA), or transmit no preamble.



@UPAPRE0

No Preamble



@UPAPRE1

**** System Character**



@UPAPRE2

System Character & Country Code



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Coupon

UPC-A/EAN-13 with Extended Coupon Code

The following three types of coupon code + extended coupon code are supported:

1. UPC-A (starting with "5") + GS1-128
2. UPC-A (starting with "5") + GS1 Databar
3. EAN-13 (starting with "99") + GS1-128

Use the appropriate barcode below to enable or disable UPC-A/EAN-13 with Extended Coupon Code. When left on the default setting (**Off**), the scanner treats Coupon Codes and Extended Coupon Codes as single bar codes.

If you scan the **Allow Concatenation** code, when the scanner sees the coupon code and the extended coupon code in a single scan, it transmits both as separate symbologies. Otherwise, it transmits the first coupon code it reads.

If you scan the **Require Concatenation** code, the scanner must see and read the coupon code and extended coupon code in a single read to transmit the data. No data is output unless both codes are read.



@CPNENA0
** Off



@CPNENA1
Allow Concatenation



@CPNENA2

Require Concatenation



When using the UPC-A Coupon feature, please ensure that **System Character** or **System Character & Country Code** is selected for the "Transmit UPC-A Preamble Character" feature.

Coupon GS1 Databar Output



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup

If you scan coupons that have both UPC and GS1 Databar codes, you may wish to scan and output only the data from the GS1 Databar code. Scan the **GS1 Output On** barcode below to scan and output only the GS1 Databar code data.

When **GS1 Output Off** is selected, coupons that have both UPC and GS1 Databar codes are transmitted depending on your selection for the "UPC-A/EAN-13 with Extended Coupon Code" feature.



@CPNGS10

**** GS1 Output Off**



@CPNGS11

GS1 Output On



When using the UPC-A Coupon feature, please ensure that **System Character** or **System Character & Country Code** is selected for the "Transmit UPC-A Preamble Character" feature.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Interleaved 2 of 5

Restore Factory Defaults



@I25DEF

Restore the Factory Defaults of Interleaved 2 of 5

Enable/Disable Interleaved 2 of 5



@I25ENA1

** Enable Interleaved 2 of 5



@I25ENA0

Disable Interleaved 2 of 5



If the scanner fails to identify Interleaved 2 of 5 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Interleaved 2 of 5** barcode.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Set Length Range for Interleaved 2 of 5

The scanner can be configured to only decode Interleaved 2 of 5 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@I25MIN

Set the Minimum Length (Default: 6)

@I25MAX

Set the Maximum Length (Default: 80)

If minimum length is set to be greater than maximum length, the scanner only decodes Interleaved 2 of 5 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Interleaved 2 of 5 barcodes with that length are to be decoded.

E
*xample***Set the scanner to decode Interleaved 2 of 5 barcodes containing between 8 and12 characters:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Check Character Verification

A check character is optional for Interleaved 2 of 5 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

Disable: The scanner transmits Interleaved 2 of 5 barcodes as is.

Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Interleaved 2 of 5 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

Transmit Check Character After Verification: The scanner checks the integrity of all Interleaved 2 of 5 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.

Since Interleaved 2 of 5 must always have an even number of digits, a zero may need to be added as the first digit when the check character is added. The check character is automatically generated when making Interleaved 2 of 5 barcodes.



@I25CHK0

****Disable**



@I25CHK1

Do Not Transmit Check Character After Verification



@I25CHK2

Transmit Check Character After Verification



If the **Do Not Transmit Check Character After Verification** option is enabled, Interleaved 2 of 5 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Interleaved 2 of 5 barcodes with a total length of 4 characters including the check character cannot be read.)



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

ITF-14

ITF-14 is a special kind of Interleaved 2 of 5 with a length of 14 characters and the last character as the check character.

ITF-14 priority principle: For the Interleaved 2 of 5 barcodes with a length of 14 characters and the last character as the check character, the ITF-14 configurations shall take precedence over the Interleaved 2 of 5 settings.

Restore Factory Defaults



Restore the Factory Defaults of ITF-14

Enable/Disable ITF-14



@I14ENA0

** Disable ITF-14



@I14ENA2

Enable ITF-14 and Transmit Check Character



@I14ENA1

Enable ITF-14 But Do Not Transmit Check Character



An example of the ITF-14 priority principle: when ITF-14 is enabled and Interleaved 2 of 5 is disabled, the scanner only decodes Interleaved 2 of 5 barcodes with a length of 14 characters and the last character as the check character.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

ITF-6

ITF-6 is a special kind of Interleaved 2 of 5 with a length of 6 characters and the last character as the check character.

ITF-6 priority principle: For the Interleaved 2 of 5 barcodes with a length of 6 characters and the last character as the check character, the ITF-6 configurations shall take precedence over the Interleaved 2 of 5 settings.

Restore Factory Defaults



@IT6DEF
Restore the Factory Defaults of ITF-6

Enable/Disable ITF-6



** Disable ITF-6



@IT6ENA1
Enable ITF-6 But Do Not Transmit Check Character



@IT6ENA2

Enable ITF-6 and Transmit Check Character



An example of the ITF-6 priority principle: when ITF-6 is enabled and Interleaved 2 of 5 is disabled, the scanner only decodes Interleaved 2 of 5 barcodes with a length of 6 characters and the last character as the check character.



#SETUPE0
Exit Setup

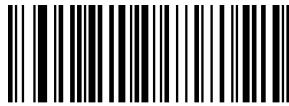


#SETUPE1

Enter Setup

Matrix 2 of 5

Restore Factory Defaults



@M25DEF

Restore the Factory Defaults of Matrix 2 of 5

Enable/Disable Matrix 2 of 5



@M25ENA1

** Enable Matrix 2 of 5



@M25ENAO

Disable Matrix 2 of 5



If the scanner fails to identify Matrix 2 of 5 barcodes, you may first try this solution by scanning the Enter Setup barcode and then Enable Matrix 2 of 5 barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Set Length Range for Matrix 2 of 5

The scanner can be configured to only decode Matrix 2 of 5 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@M25MIN

Set the Minimum Length (Default: 4)



@M25MAX

Set the Maximum Length (Default: 80)



If minimum length is set to be greater than maximum length, the scanner only decodes Matrix 2 of 5 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Matrix 2 of 5 barcodes with that length are to be decoded.



Set the scanner to decode Matrix 2 of 5 barcodes containing between 8 and12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Check Character Verification

A check character is optional for Matrix 2 of 5 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

Disable: The scanner transmits Matrix 2 of 5 barcodes as is.

Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Matrix 2 of 5 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

Transmit Check Character After Verification: The scanner checks the integrity of all Matrix 2 of 5 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.

Since Matrix 2 of 5 must always have an even number of digits, a zero may need to be added as the first digit when the check character is added. The check character is automatically generated when making Matrix 2 of 5 barcodes.



@M25CHK0

**** Disable**

@M25CHK1

Do Not Transmit Check Character After Verification

@M25CHK2

Transmit Check Character After Verification

If the **Do Not Transmit Check Character After Verification** option is enabled, Matrix 2 of 5 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Matrix 2 of 5 barcodes with a total length of 4 characters including the check character cannot be read.)



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Code 39

Restore Factory Defaults



@C39DEF

Restore the Factory Defaults of Code 39

Enable/Disable Code 39



@C39ENA1

** Enable Code 39



@C39ENA0

Disable Code 39



If the scanner fails to identify Code 39 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 39** barcode.

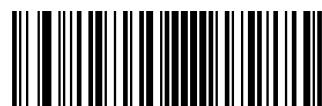
Set Length Range for Code 39

The scanner can be configured to only decode Code 39 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@C39MIN

Set the Minimum Length (Default: 1)



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup



@C39MAX

Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 39 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 39 barcodes with that length are to be decoded.

**Set the scanner to decode Code 39 barcodes containing between 8 and 12 characters:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Check Character Verification

A check character is optional for Code 39 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

Disable: The scanner transmits Code 39 barcodes as is.

Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Code 39 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

Transmit Check Character After Verification: The scanner checks the integrity of all Code 39 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



@C39CHK0

** Disable



@C39CHK1

Do Not Transmit Check Character After Verification



@C39CHK2

Transmit Check Character After Verification



If the **Do Not Transmit Check Character After Verification** option is enabled, Code 39 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Code 39 barcodes with a total length of 4 characters including the check character cannot be read.)



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Transmit Start/Stop Character

Code 39 uses an asterisk (*) for both the start and the stop characters. You can choose whether or not to transmit the start/stop characters by scanning the appropriate barcode below.



@C39TSC0

**** Do Not Transmit Start/Stop Character**

@C39TSC1

Transmit Start/Stop Character

Enable/Disable Code 39 Full ASCII

The scanner can be configured to identify all ASCII characters by scanning the appropriate barcode below.



@C39ASC0

**** Disable Code 39 Full ASCII**

@C39ASC1

Enable Code 39 Full ASCII

Enable/Disable Code 32 (Italian Pharma Code)

Code 32 is a variant of Code 39 used by the Italian pharmaceutical industry. Scan the appropriate bar code below to enable or disable Code 32. Code 39 must be enabled and Code 39 check character verification must be disabled for this parameter to function.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@C39E320

**** Disable Code 32**



@C39E321

Enable Code 32



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Code 32 Prefix

Scan the appropriate barcode below to enable or disable adding the prefix character "A" to all Code 32 barcodes.

Code 32 must be enabled for this parameter to function.



@C39S320

**** Disable Code 32 Prefix**



@C39S321

Enable Code 32 Prefix

Transmit Code 32 Start/Stop Character

Code 32 must be enabled for this parameter to function.



@C39T320

**** Do Not Transmit Code 32 Start/Stop Character**



@C39T321

Transmit Code 32 Start/Stop Character



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Transmit Code 32 Check Character

Code 32 must be enabled for this parameter to function.



@C39C320

**** Do Not Transmit Code 32 Check Character**



@C39C321

Transmit Code 32 Check Character



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Codabar

Restore Factory Defaults



@CBADEF

Restore the Factory Defaults of Codabar

Enable/Disable Codabar



@CBAENA1

**** Enable Codabar**



@CBAENA0

Disable Codabar



If the scanner fails to identify Codabar barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Codabar** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Set Length Range for Codabar

The scanner can be configured to only decode Codabar barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@CBAMIN

Set the Minimum Length (Default: 2)



@CBAMAX

Set the Maximum Length (Default: 60)



If minimum length is set to be greater than maximum length, the scanner only decodes Codabar barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Codabar barcodes with that length are to be decoded.



Set the scanner to decode Codabar barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Check Character Verification

A check character is optional for Codabar and can be added as the last character. It is a calculated value used to verify the integrity of the data.

Disable: The scanner transmits Codabar barcodes as is.

Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Codabar barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

Transmit Check Character After Verification: The scanner checks the integrity of all Codabar barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



@CBACHK0

** Disable



@CBACHK1

Do Not Transmit Check Character After Verification



@CBACHK2

Transmit Check Character After Verification



If the **Do Not Transmit Check Character After Verification** option is enabled, Codabar barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Codabar barcodes with a total length of 4 characters including the check character cannot be read.)



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Start/Stop Character

You can set the start/stop characters and choose whether or not to transmit the start/stop characters by scanning the appropriate barcode below.



@CBATSC0

**** Do Not Transmit Start/Stop Character**



@CBATSC1

Transmit Start/Stop Character



@CBASCF0

**** ABCD/ABCD as the Start/Stop Character**



@CBASCF1

ABCD/TN*E as the Start/Stop Character



@CBASCF2

abcd/abcd as the Start/Stop Character



@CBASCF3

abcd/tn*e as the Start/Stop Character



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Code 93

Restore Factory Defaults



Restore the Factory Defaults of Code 93

Enable/Disable Code 93



Enable Code 93



** Disable Code 93



If the scanner fails to identify Code 93 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 93** barcode.

Set Length Range for Code 93

The scanner can be configured to only decode Code 93 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@C93MIN



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Set the Minimum Length (Default: 1)



@C93MIN

Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 93 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 93 barcodes with that length are to be decoded.



Set the scanner to decode Code 93 barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.

Check Character Verification

Check characters are optional for Code 93 and can be added as the last two characters, which are calculated values used to verify the integrity of the data.

Disable: The scanner transmits Code 93 barcodes as is.

Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Code 93 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the checks will be transmitted except the last two digits, whereas those failing them will not be transmitted.

Transmit Check Character After Verification: The scanner checks the integrity of all Code 93 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the checks will be transmitted, whereas



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

those failing them will not be transmitted.



@C93CHK0

Disable



@C93CHK1

**** Do Not Transmit Check Character After Verification**



@C93CHK2

Transmit Check Character After Verification



If the **Do Not Transmit Check Character After Verification** option is enabled, Code 93 barcodes with a length that is less than the configured minimum length after having the two check characters excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Code 93 barcodes with a total length of 4 characters including the two check characters cannot be read.)



#SETUPE0

Exit Setup



China Post 25

Restore Factory Defaults



Restore the Factory Defaults of China Post 25

Enable/Disable China Post 25



Enable China Post 25



** Disable China Post 25



If the scanner fails to identify China Post 25 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable China Post 25** barcode.

Set Length Range for China Post 25

The scanner can be configured to only decode China Post 25 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Exit Setup



#SETUPE1

Enter Setup



@CHPMIN

Set the Minimum Length (Default: 1)



@CHPMAX

Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes China Post 25 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only China Post 25 barcodes with that length are to be decoded.



Set the scanner to decode China Post 25 barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.

Check Character Verification

A check character is optional for China Post 25 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

Disable: The scanner transmits China Post 25 barcodes as is.

Do Not Transmit Check Character After Verification: The scanner checks the integrity of all China Post 25 barcodes



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

Transmit Check Character After Verification: The scanner checks the integrity of all China Post 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



@CHPCHK0

**** Disable**



@CHPCHK1

Do Not Transmit Check Character After Verification



@CHPCHK2

Transmit Check Character After Verification



If the **Do Not Transmit Check Character After Verification** option is enabled, China Post 25 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, China Post 25 barcodes with a total length of 4 characters including the check character cannot be read.)



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

GS1-128 (UCC/EAN-128) Restore Factory Defaults



@GS1DEF

Restore the Factory Defaults of GS1-128

Enable/Disable GS1-128



@GS1ENA1

** Enable GS1-128



@GS1ENA0

Disable GS1-128



If the scanner fails to identify GS1-128 barcodes, you may first try this solution by scanning the **EnterSetup** barcode and then **Enable GS1-128** barcode.

Set Length Range for GS1-128

The scanner can be configured to only decode GS1-128 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@GS1MIN

Set the Minimum Length (Default: 1)



@GS1MAX

Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes GS1-128 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only GS1-128 barcodes with that length are to be decoded.

E *xample*

Set the scanner to decode GS1-128 barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

GS1 Databar (RSS) Restore Factory Defaults



@RSSDEF

Restore the Factory Defaults of GS1 Databar

Enable/Disable GS1 Databar



@RSSENA1

** Enable GS1 Databar



@RSSENA0

Disable GS1 Databar



If the scanner fails to identify GS1 Databar barcodes, you may first try this solution by scanning the Enter Setup barcode and then Enable GS1 Databar barcode.

Transmit Application Identifier “01”



@RSSTA1

** Transmit Application Identifier “01”



@RSSTA0

Do Not Transmit Application Identifier “01”

GS1 Composite (EAN-UCC Composite)



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Restore Factory Defaults



Restore the Factory Defaults of GS1 Composite

Enable/Disable GS1 Composite



Enable GS1 Composite



** Disable GS1 Composite



If the scanner fails to identify GS1 Composite barcodes, you may first try this solution by scanning the Enter Setup barcode and then **Enable GS1 Composite** barcode.

Enable/Disable UPC/EAN Composite



Enable UPC/EAN Composite



** Disable UPC/EAN Composite



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup

Code 11 Restore Factory Defaults



@C11DEF

Restore the Factory Defaults of Code 11

Enable/Disable Code 11



@C11ENA1

** Enable Code 11



@C11ENAO

Disable Code 11



If the scanner fails to identify Code 11 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 11** barcode.

Set Length Range for Code 11

The scanner can be configured to only decode Code 11 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@C11MIN

Set the Minimum Length (Default: 4)



@C11MAX

Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 11 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 11 barcodes with that length are to be decoded.

E *xample*

Set the scanner to decode Code 11 barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.

Check Character Verification

Check characters are optional for Code 11 and can be added as the last one or two characters, which are calculated values used to verify the integrity of the data.

If the **Disable** option is enabled, the scanner transmits Code 11 barcodes as is.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup



@C11CHK0
Disable



@C11CHK2

Two Check Characters, MOD11/MOD11



@C11CHK1

** One Check Character, MOD11



@C11CHK3

Two Check Characters, MOD11/MOD9



@C11CHK4

One Check Character, MOD11

(Len<=10) Two Check Characters,
MOD11/MOD11(Len>10)



@C11CHK5

One Check Character, MOD11

(Len<=10) Two Check Characters,
MOD11/MOD9 (Len>10)

Transmit Check Character



@C11TCK0

** Do Not Transmit Code 11 Check Character



#SETUPE0

Exit Setup



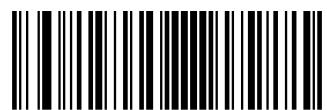
#SETUPE1
Enter Setup



@C11TCK1
Transmit Code 11 Check Character



If you select a check character algorithm and the **Do Not Transmit Check Character** option, Code 11 barcodes with a length that is less than the configured minimum length after having the check character(s) excluded will not be decoded. (For example, when the **One Check Character**, **MOD11** and **Do Not Transmit Check Character** options are enabled and the minimum length is set to 4, Code 11 barcodes with a total length of 4 characters including the check character cannot be read.)



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup

ISBN

Restore Factory Defaults



@ISBDEF

Restore the Factory Defaults of ISBN

Enable/Disable ISBN



@ISBENA1

**Enable ISBN



@ISBENA0

Disable ISBN



If the scanner fails to identify ISBN barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable ISBN** barcode.

Set ISBN Format



@ISBT101

** ISBN-10



@ISBT100

ISBN-13



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

ISSN

Restore Factory Defaults



@ISSDEF

Restore the Factory Defaults of ISSN

Enable/Disable ISSN



Enable ISSN



**Disable ISSN



If the scanner fails to identify ISSN barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable ISSN** barcode.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Industrial 25

Restore Factory Defaults



@L25DEF

Restore the Factory Defaults of Industrial 25

Enable/Disable Industrial 25



@L25ENA1

**Enable Industrial 25



@L25ENAO

Disable Industrial 25



If the scanner fails to identify Industrial 25 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Industrial 25** barcode.

Set Length Range for Industrial 25

The scanner can be configured to only decode Industrial 25 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



#SETUPE0

Exit Setup



Set the Minimum Length (Default: 6)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Industrial 25 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Industrial 25 barcodes with that length are to be decoded.

E xample

Set the scanner to decode Industrial 25 barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.

Check Character Verification

A check character is optional for Industrial 25 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

Disable: The scanner transmits Industrial 25 barcodes as is.

Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Industrial 25 barcodes





#SETUPE1

Enter Setup

to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

Transmit Check Character After Verification: The scanner checks the integrity of all Industrial 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



@L25CHK0

**** Disable**

@L25CHK1

Do Not Transmit Check Character After Verification

@L25CHK2

Transmit Check Character After Verification

If the **Do Not Transmit Check Character After Verification** option is enabled, Industrial 25 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Industrial 25 barcodes with a total length of 4 characters including the check character cannot be read.)



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Standard 25

Restore Factory Defaults



@S25DEF
Restore the Factory Defaults of Standard 25

Enable/Disable Standard 25



@S25ENA1

**Enable Standard 25



@S25ENA0

Disable Standard 25



If the scanner fails to identify Standard 25 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Standard 25** barcode.

Set Length Range for Standard 25

The scanner can be configured to only decode Standard 25 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup



@S25MIN

Set the Minimum Length (Default: 6)



@S25MAX

Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Standard 25 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Standard 25 barcodes with that length are to be decoded.

**Set the scanner to decode Standard 25 barcodes containing between 8 and 12 characters:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.

Check Character Verification

A check character is optional for Standard 25 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

Disable: The scanner transmits Standard 25 barcodes as is.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Standard 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.

Transmit Check Character After Verification: The scanner checks the integrity of all Standard 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



@S25CHK0
** Disable



@S25CHK1

Do Not Transmit Check Character After Verification



@S25CHK2

Transmit Check Character After Verification



If the **Do Not Transmit Check Character After Verification** option is enabled, Standard 25 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Standard 25 barcodes with a total length of 4 characters including the check character cannot be read.)



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Plessey Restore Factory Defaults



@PLYDEF

Restore the Factory Defaults of Plessey

Enable/Disable Plessey



@PLYENA1

Enable Plessey



@PLYENAO

** Disable Plessey



If the scanner fails to identify Plessey barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Plessey** barcode.

Set Length Range for Plessey

The scanner can be configured to only decode Plessey barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@PLYMIN

Set the Minimum Length (Default: 4)



@PLYMAX

Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Plessey barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Plessey barcodes with that length are to be decoded.



Set the scanner to decode Plessey barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.

Check Character Verification

Check characters are optional for Plessey and can be added as the last two characters, which are calculated values used to verify the integrity of the data.

Disable: The scanner transmits Plessey barcodes as is.

Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Plessey barcodes to



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

verify that the data complies with the check character algorithm. Barcodes passing the checks will be transmitted except the last two digits, whereas those failing them will not be transmitted.

Transmit Check Character After Verification: The scanner checks the integrity of all Plessey barcodes to verify that the data complies with the check character algorithm. Barcodes passing the checks will be transmitted, whereas those failing them will not be transmitted.



@PLYCHK0

** Disable



@PLYCHK1

Do Not Transmit Check Character After Verification



@PLYCHK2

Transmit Check Character After Verification



If the **Do Not Transmit Check Character After Verification** option is enabled, Plessey barcodes with a length that is less than the configured minimum length after having the check characters excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Plessey barcodes with a total length of 4 characters including the check characters cannot be read.)



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

MSI-Plessey

Restore Factory Defaults



Restore the Factory Defaults of MSI-Plessey

Enable/Disable MSI-Plessey



Enable MSI-Plessey



**Disable MSI-Plessey



If the scanner fails to identify MSI-Plessey barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable MSI-Plessey** barcode.

Set Length Range for MSI-Plessey

The scanner can be configured to only decode MSI-Plessey barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup



@MSIMIN

Set the Minimum Length (Default: 4)



@MSIMAX

Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes MSI-Plessey barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only MSI-Plessey barcodes with that length are to be decoded.

E xample

Set the scanner to decode MSI-Plessey barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.

Check Character Verification

Check characters are optional for MSI-Plessey and can be added as the last one or two characters, which are calculated values used to verify the integrity of the data.

If the **Disable** option is enabled, the scanner transmits MSI-Plessey barcodes as is.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@MSICHK0
Disable



@MSICHK1

**** One Check Character, MOD10**



@MSICHK2

Two Check Characters, MOD10/MOD10



@MSICHK3

Two Check Characters, MOD10/MOD11

Transmit Check Character



@MSITCK1

Transmit MSI-Plessey Check Character



@MSITCK0

**** Do Not Transmit MSI-Plessey Check Character**



If you select a check character algorithm and the **Do Not Transmit Check Character** option, MSI-Plessey barcodes with a length that is less than the configured minimum length after having the check character(s) excluded will not be decoded. (For example, when the **One Check Character, MOD10** and **Do Not Transmit Check Character** options are enabled and the minimum length is set to 4, MSI-Plessey barcodes with a total length of 4 characters including the check character cannot be read.)



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

AIM 128

Restore Factory Defaults



@AIMDEF

Restore the Factory Defaults of AIM 128

Enable/Disable AIM 128



@AIMENA1

Enable AIM 128



@AIMENAO

** Disable AIM 128



If the scanner fails to identify AIM 128 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable AIM 128** barcode.

Set Length Range for AIM 128

The scanner can be configured to only decode AIM 128 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@AIMMIN



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Set the Minimum Length (Default: 1)



@AIMMAX

Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes AIM 128 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only AIM 128 barcodes with that length are to be decoded.

Example

Set the scanner to decode AIM 128 barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

ISBT 128

Restore Factory Defaults



@IBTDEF

Restore the Factory Defaults of ISBT 128

Enable/Disable ISBT 128



@IBTENA1

Enable ISBT 128



@IBTENAO

** Disable ISBT 128



If the scanner fails to identify ISBT 128 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable ISBT 128** barcode.



#SETUPE0

Exit Setup



PDF417

Restore Factory Defaults



Restore the Factory Defaults of PDF417

Enable/Disable PDF417



**** Enable PDF417**



Disable PDF417



If the scanner fails to identify PDF417 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable PDF417** barcode.

Set Length Range for PDF417

The scanner can be configured to only decode PDF417 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Exit Setup



#SETUPE1

Enter Setup



@PDFMIN

Set the Minimum Length (Default: 1)



@PDFMAX

Set the Maximum Length (Default: 2710)



Minimum length is not allowed to be greater than maximum length. If you only want to read PDF417 barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

E xample

Set the scanner to decode PDF417 barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.

PDF417 Twin Code

PDF417 twin code is 2 PDF417 barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading PDF417 twin codes:

❖ **Single PDF417 Only:** Read either PDF417 code.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

◆ **Twin PDF417 Only:** Read both PDF417 codes.

◆ **Both Single & Twin:** Read both PDF417 codes. If successful, transmit as twin PDF417 only. Otherwise, try single PDF417 only.



@PDFDOU0
** Single PDF417 Only



@PDFDOU1
Twin PDF417 Only



@PDFDOU2
Both Single & Twin

PDF417 Inverse

Regular barcode: Dark bars on a bright background. Inverse barcode: Bright bars on a dark background.



** Decode Regular PDF417 Barcodes Only



@PDFINV2
Decode Both



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup

Character Encoding



@PDFENCO

**** Default Character Encoding**



@PDFINV1

Decode Inverse PDF417 Barcodes Only



@PDFENC1

UTF-8

PDF417 ECI Output



@PDFECIO

Disable PDF417 ECI Output



@PDFECI1

**** Enable PDF417 ECI Output**



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Micro PDF417

Restore Factory Defaults



@MPDDEF

Restore the Factory Defaults of Micro PDF417

Enable/Disable Micro PDF417



@MPDENA1

Enable Micro PDF417



@MPDENA0

** Disable Micro PDF417



If the scanner fails to identify Micro PDF417 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Micro PDF417** barcode.

Set Length Range for Micro PDF417

The scanner can be configured to only decode Micro PDF417 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@MPDMIN



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Set the Minimum Length (Default: 1)



@MPDMIN

Set the Maximum Length (Default: 366)



Minimum length is not allowed to be greater than maximum length. If you only want to read Micro PDF417 barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



Set the scanner to decode Micro PDF417 barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

QR Code

Restore Factory Defaults



@QRCDEF
Restore the Factory Defaults of QR Code

Enable/Disable QR Code



@QRCENA1
** Enable QR Code



@QRCENA0
Disable QR Code



If the scanner fails to identify QR Code barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable QR Code** barcode.

Set Length Range for QR Code

The scanner can be configured to only decode QR Code barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@QRCMIN



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup

Set the Minimum Length (Default: 1)



@QRCMAX

Set the Maximum Length (Default: 7089)



Minimum length is not allowed to be greater than maximum length. If you only want to read QR Code barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



Set the scanner to decode QR Code barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

QR Twin Code

QR twin code is 2 QR barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading QR twin codes:

Single QR Only: Read either QR code.

Twin QR Only: Read both QR codes. Transmission sequence: left (upper) QR code followed by right (lower) QR code.

Both Single & Twin: Read both QR codes. If successful, transmit as twin QR only. Otherwise, try single QR only.



** Single QR Only



@QRCDOU1
Twin QR Only



@QRCDOU2

Both Single & Twin

QR Inverse

Regular barcode: Dark bars on a bright background. Inverse barcode: Bright bars on a dark background.



@QRCINV0

** Decode Regular QR Barcodes Only



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup



@QRCINV2

Decode Both

Character Encoding



@QRCENCO

** Default Character Encoding



@QRCINV1

Decode Inverse QR Barcodes Only



@QRCENC1

UTF-8

QR ECI Output



@QRCECIO

Disable QR ECI Output



@QRCECI1

** Enable QR ECI Output



#SETUPE0

Exit Setup



Micro QR Code

Restore Factory Defaults



Restore the Factory Defaults of Micro QR

Enable/Disable Micro QR



**** Enable Micro QR**



Disable Micro QR



If the scanner fails to identify Micro QR barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Micro QR** barcode.

Set Length Range for Micro QR

The scanner can be configured to only decode Micro QR barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Exit Setup



#SETUPE1

Enter Setup



@MQRMIN

Set the Minimum Length (Default: 1)



@MQRMAX

Set the Maximum Length (Default: 35)



Minimum length is not allowed to be greater than maximum length. If you only want to read Micro QR barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

**Set the scanner to decode Micro QR Code barcodes containing between 8 and 12 characters:**

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Aztec

Restore Factory Defaults



@AZTDEF
Restore the Factory Defaults of Aztec Code

Enable/Disable Aztec Code



@AZTENA1
Enable Aztec Code



@AZTENA0
** Disable Aztec Code



If the scanner fails to identify Aztec Code barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Aztec Code** barcode.

Set Length Range for Aztec Code

The scanner can be configured to only decode Aztec barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@AZTMIN



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Set the Minimum Length (Default: 1)



@AZTMAX

Set the Maximum Length (Default: 3832)



Minimum length is not allowed to be greater than maximum length. If you only want to read Aztec barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



Set the scanner to decode Aztec barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.

Read Multi-barcodes on an Image

There are three options:

Mode 1: Read one barcode only.

Mode 2: Read fixed number of barcodes only.

Mode 3: Composite Reading. Read fixed number of barcodes first. If unsuccessful, read one barcode only.



@AZTMOD1

** Mode 1



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@AZTMOD2

Mode 2



@AZTMOD3

Mode 3

Set the Number of Barcodes



@AZTMUL1

** 1



@AZTMUL2

2



@AZTMUL3

3



@AZTMUL4

4



@AZTMUL5

5



@AZTMUL6

6



@AZTMUL7



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

7



@AZTMUL8

8

Character Encoding



@AZTENCO

** Default Character Encoding



@AZTENC1

UTF-8



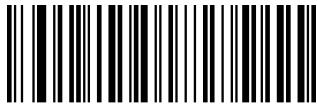
#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Aztec ECI Output



@AZTEC10

Disable Aztec ECI Output



@AZTEC11

** Enable Aztec ECI Output



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Data Matrix

Restore Factory Defaults



@DMCDEF

Restore the Factory Defaults of Data Matrix

Enable/Disable Data Matrix



@DMCENA1

** Enable Data Matrix



@DMCENA0

Disable Data Matrix



If the scanner fails to identify Data Matrix barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Data Matrix** barcode.

Set Length Range for Data Matrix

The scanner can be configured to only decode Data Matrix barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@DMCMIN

Set the Minimum Length (Default: 1)



@DMCMAX

Set the Maximum Length (Default: 3116)



Minimum length is not allowed to be greater than maximum length. If you only want to read Data Matrix barcodes with a specific length, set both minimum and maximum lengths to be that desired length.

E *xample*

Set the scanner to decode Data Matrix barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.

Data Matrix Twin Code

Data Matrix twin code is 2 Data Matrix barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading Data Matrix twin codes:

Single Data Matrix Only: Read either Data Matrix code.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Twin Data Matrix Only: Read both Data Matrix codes. Transmission sequence: left (upper) Data Matrix code followed by right (lower) Data Matrix code.

Both Single & Twin: Read both Data Matrix codes. If successful, transmit as twin Data Matrix only. Otherwise, try single Data Matrix only.



@DMCDOU0

**** Single Data Matrix Only**



@DMCDOU1

Twin Data Matrix Only



@DMCDOU2

Both Single & Twin

Rectangular Barcode

Data Matrix has two formats:

Square barcodes having the same amount of modules in length and width: 10*10, 12*12....

144*144. Rectangular barcodes having different amounts of models in length and width: 6*16,

6*14...14*22.



@DMCREC1

**** Enable Rectangular Barcode**



@DMCRECO

Disable Rectangular Barcode



#SETUPE0

Exit Setup



Data Matrix Inverse

Regular barcode: Dark bars on a bright background. Inverse barcode: Bright bars on a dark background.



**** Decode Regular Data Matrix Barcodes Only**



Decode Inverse Data Matrix Barcodes Only



Decode Both

Character Encoding



**** Default Character Encoding**



UTF-8





#SETUPE1

Enter Setup

Data Matrix ECI Output



@DMCECIO

Disable Data Matrix ECI Output



@DMCECI1

** Enable Data Matrix ECI Output



#SETUPE0

Exit Setup



Maxicode

Restore Factory Defaults



Restore the Factory Defaults of Maxicode

Enable/Disable Maxicode



Enable Maxicode



** Disable Maxicode



If the scanner fails to identify Maxicode barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Maxicode** barcode.



Exit Setup



#SETUPE1

Enter Setup

Set Length Range for Maxicode

The scanner can be configured to only decode Maxicode barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@MXCMIN

Set the Minimum Length (Default: 1)



@MXCMAX

Set the Maximum Length (Default:150)



Minimum length is not allowed to be greater than maximum length. If you only want to read Maxicode barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



Set the scanner to decode Maxicode barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode “8” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes “1” and “2” from the “Digit Barcodes” section in Appendix.
7. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
8. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

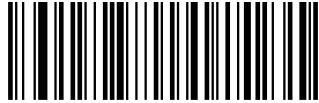
Chinese Sensible Code Restore Factory Defaults



@CSCDEF

Restore the Factory Defaults of Chinese Sensible Code

Enable/Disable Chinese Sensible Code



@CSCENA1

Enable Chinese Sensible Code



@CSCENA0

** Disable Chinese Sensible Code



If the scanner fails to identify Chinese Sensible Code barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Chinese Sensible Code** barcode.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Set Length Range for Chinese Sensible Code

The scanner can be configured to only decode Chinese Sensible Code barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@CSCMIN

Set the Minimum Length (Default: 1)



@CSCMAX

Set the Maximum Length (Default: 7827)



Minimum length is not allowed to be greater than maximum length. If you only want to read Chinese Sensible Code barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



Set the scanner to decode Chinese Sensible Code barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Chinese Sensible Twin Code

Chinese Sensible twin code is 2 Chinese Sensible barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading Chinese Sensible twin codes:

Single Chinese Sensible Code Only: Read either Chinese Sensible code.

Twin Chinese Sensible Code Only: Read both Chinese Sensible codes. Transmission sequence: left (upper) Chinese Sensible code followed by right (lower) Chinese Sensible code.

Both Single & Twin: Read both Chinese Sensible codes. If successful, transmit as twin Chinese Sensible Code only.

Otherwise, try single Chinese Sensible Code only.



**** Single Chinese Sensible Code Only**



Twin Chinese Sensible Code Only



Both Single & Twin



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Chinese Sensible Code Inverse

Regular barcode: Dark bars on a bright background.

Inverse barcode: Bright bars on a dark background.



@CSCINV0

**** Decode Regular Chinese Sensible Barcodes Only**



@CSCINV1

Decode Inverse Chinese Sensible Barcodes Only



@CSCINV2

Decode Both



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

GM Code
Restore Factory Defaults



@GMCDEF

Restore the Factory Defaults of GM

Enable/Disable GM



@GMCENA1
Enable GM



@GMCENA0
** Disable GM



If the scanner fails to identify GM barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable GM** barcode.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Set Length Range for GM

The scanner can be configured to only decode GM barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



@GMCMIN

Set the Minimum Length (Default: 1)



@GMCMAX

Set the Maximum Length (Default: 2751)



Minimum length is not allowed to be greater than maximum length. If you only want to read GM barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



Set the scanner to decode GM barcodes containing between 8 and 12 characters:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set the Minimum Length** barcode.
3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Set the Maximum Length** barcode.
6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
8. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

USPS Postnet

Restore Factory Defaults



@PNTDEF

Restore the Factory Defaults of USPS Postnet

Enable/Disable USPS Postnet



@PNTENA1

Enable USPS Postnet



@PNTENA0

** Disable USPS Postnet



If the scanner fails to identify USPS Postnet barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable USPS Postnet** barcode.

Transmit Check Character



@PNTCHK1

Do Not Transmit USPS Postnet Check Character



@PNTCHK2

** Transmit USPS Postnet Check Character



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

USPS Intelligent Mail Restore Factory Defaults



@ILGDEF

Restore the Factory Defaults of USPS Intelligent Mail

Enable/Disable USPS Intelligent Mail



@ILGENA1

Enable USPS Intelligent Mail



@ILGENA0

** Disable USPS Intelligent Mail



If the scanner fails to identify USPS Intelligent Mail barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable USPS Intelligent Mail** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Royal Mail
Restore Factory Defaults



@ROYDEF

Restore the Factory Defaults of Royal Mail

Enable/Disable Royal Mail



@ROYENA1
Enable Royal Mail



@ROYENA0
**** Disable Royal Mail**



If the scanner fails to identify Royal Mail barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Royal Mail** barcode.



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup

USPS Planet
Restore Factory Defaults



@PLADEF

Restore the Factory Defaults of USPS Planet

Enable/Disable USPS Planet



@PLAENA1

Enable USPS Planet



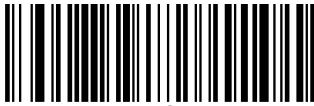
@PLAENA0

**** Disable USPS Planet**



If the scanner fails to identify USPS Planet barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable USPS Planet** barcode.

Transmit Check Character



@PLACHK1

Do Not Transmit USPS Planet Check Character



@PLACHK2

**** Transmit USPS Planet Check Character**



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

KIX Post

Restore Factory Defaults



Restore the Factory Defaults of KIX Post

Enable/Disable KIX Post



@KIXENA1
Enable KIX Post



@KIXENA0
** Disable KIX Post



If the scanner fails to identify KIX Post barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable KIX Post** barcode.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Australian Postal
Restore Factory Defaults



@APLDEF

Restore the Factory Defaults of Australian Postal

Enable/Disable Australian Postal



@APLENA1

Enable Australian Postal



@APLENA0

**** Disable Australian Postal**



If the scanner fails to identify Australian Postal barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Australian Postal** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Japan Post
Restore Factory Defaults



@JPPDEF

Restore the Factory Defaults of Japan Post

Enable/Disable Japan Post



@JPPENA1

Enable Japan Post



@JPPENA0

** Disable Japan Post



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Chapter 7 Data Formatter

Introduction

You may use the Data Formatter to modify the scanner's output. For example, you can use the Data Formatter to insert characters at certain points in barcode data or to suppress/ replace/ send certain characters in barcode data as it is scanned.

Normally, when you scan a barcode, it gets outputted automatically; however, when you create a format, you must use a "send" command (see the "Send Commands" section in this chapter) within the format programming to output data. Multiple data formats can be programmed into the scanner. The maximum size of all data formats created is 2048 characters. By default, the data formatter is disabled. Enable it when required. If you have changed data format settings, and wish to clear all formats and return to the factory defaults, scan the **Default Data Format** code below.



**Default Data Format

Add a Data Format

Data format is used to edit barcode data. When you create a data format, you must select one of the four labels (Format_0, Format_1, Format_2 and Format_3) for your data format, specify the application scope of data format (such as barcode type and data length) and include formatter commands. Multiple data formats may be created using the same label. When scanned data does not match your data format requirements, you will hear the non-match error beep (if the non-match error beep is ON).

There are two methods to program a data format: Programming with barcodes and programming with serial commands.

Programming with Barcodes

The following explains how to program a data format by scanning the specific barcodes. Scanning any irrelevant barcode or failing to follow the setting procedure will result in programming failure. To find the alphanumeric barcodes needed to create a data format, see the "Digit Barcodes" section in Appendix.

Step 1: Scan the **Enter Setup** barcode.

Step 2: Scan the **Add Data Format** barcode.



#SETUPE0

Exit Setup



Step 3: Select a label (Format_0 or Format_1 or Format_2 or Format_3).

Scan a numeric barcode **0** or **1** or **2** or **3** to label this data format Format_0 or Format_1 or Format_2 or Format_3.

Step 4: Select formatter command type.

Specify what type of formatter commands will be used. Scan a numeric barcode “6” to select formatter command type 6. (See the “Formatter Command Type 6” section in this chapter for more information)

Step 5: Set interface type

Scan **999** for any interface type.

Step 6: Set Symbology ID Number

Refer to the “Symbology ID Number” section in Appendix and find the ID number of the symbology to which you want to apply the data format. Scan three numeric barcodes for the symbology ID number. If you wish to create a data format for all symbologies, scan **999**.

Step 7: Set barcode data length

Specify what length of data will be acceptable for this symbology. Scan the four numeric barcodes that represent the data length. 9999 is a universal number, indicating all lengths. For example, 32 characters should be entered as 0032.

Step 8: Enter formatter command

Refer to the “Formatter Command Type 6” section in this chapter. Scan the alphanumeric barcodes that represent the command you need to edit data. For example, when a command is F141, you should scan F141.

Step 9: Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix to save your data format.

Example

Program a Format_0 data format using formatter command type 6, Code 128 containing 10 characters applicable, send all characters followed by “A”.

1. Scan the **Enter Setup** barcode
2. Scan the **Add Data Format** barcode
3. Scan the **0** barcode
4. Scan the **6** barcode
5. Scan the **9** barcode three times
6. Scan the barcodes **002**





#SETUPE1

Enter Setup

7. Scan the barcodes **0010**
8. Scan the alphanumeric barcodes **F141**
9. Scan the **Save** barcode

To streamline the programming process, you may as well generate a batch barcode by inputting the command (e.g. **@DFMADD069990020010F141;**) used to create a data format. See the “Use Batch Barcode” section in Chapter 9 to learn how to put a batch barcode into use.

When creating multiple data formats sharing a label, the formats are separated from each other by a vertical bar (|) in the batch command, e.g. **@DFMADD069990029999F141|069990039999F142|169990049999F143;**.

Programming with Serial Commands

A data format can also be created by serial commands (HEX) sent from the host device. **All commands must be entered in uppercase letters.**

The syntax consists of the following elements:

Prefix: “~<SOH>0000” (HEX: **7E 01 30 30 30 30**), 6 characters.

Storage type: “@” (HEX: **40**) or “#” (HEX: **23**), 1 character. “@” means permanent setting which will not be lost by removing power from the scanner or rebooting it; “#” means temporary setting which will be lost by removing power from the scanner or rebooting it.

Add Data Format Command: “DFMADD” (HEX: **44 46 4D 41 44 44**), 6 characters.

Data format label: “0” (HEX: **30**) or “1” (HEX: **31**) or “2” (HEX: **32**) or “3” (HEX: **33**), 1 character. “0”, “1”, “2” and “3” represent Format_0, Format_1, Format_2 and Format_3 respectively.

Formatter command type: “6” (HEX: **36**), 1 character.

Interface type: “999” (HEX: **39 39 39**), 3 characters.

Symbol ID Number: The ID number of the symbology to which you want to apply the data format, 3 characters. 999 indicates all symbologies.

Data length: The length of data that will be acceptable for this symbology, 4 characters. 9999 indicates all lengths. For example, 32 characters should be entered as 0032.

Formatter commands: The command string used to edit data. For more information, see the “Formatter Command Type 6” section in this chapter.

Suffix: “;<ETX>” (HEX: **3B 03**), 2 characters.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Example: Program a Format_0 data format using formatter command type 6, Code 128 containing 10 characters applicable, send all characters followed by "A".

Enter: 7E 01 30 30 30 30 40 44 46 4D 41 44 44 30 36 39 39 39 30 30 33 39 39 39 39 46 31 34 31 3B 03
(~<SOH>0000@DFMADD069990020010F141;<ETX>)

Response: 02 01 30 30 30 30 40 44 46 4D 41 44 44 30 36 39 39 39 30 30 33 39 39 39 46 31 34 31 06 3B 03
(<STX><SOH>0000@DFMADD069990020010F141<ACK>;<ETX>)

When creating multiple data formats sharing a label, the formats are separated from each other by a vertical bar (|) in the serial command.

Example: ~<SOH>0000@DFMADD069990020010F141|069990039999F142|069990049999F143;<ETX>

Enable/Disable Data Formatter

When Data Formatter is disabled, the barcode data is outputted to the host as read, including prefixes and suffixes.



** Disable Data Formatter

You may wish to require the data to conform to a data format you have created. The following settings can be applied to your data format:

Enable Data Formatter, Required, Keep Prefix/Suffix: Scanned data that meets your data format requirements is modified accordingly and gets outputted along with prefixes and suffixes (if prefix and suffix are enabled). Any data that does not match your data format requirements generates an error beep (if Non-Match Error Beep is turned ON) and the data in that barcode is not transmitted.

Enable Data Formatter, Required, Drop Prefix/Suffix: Scanned data that meets your data format requirements is modified accordingly and gets outputted without prefixes and suffixes (even if prefix and suffix are enabled). Any data that does not match your data format requirements generates an error beep (if Non-Match Error Beep is turned ON) and the data in that barcode is not transmitted.

Enable Data Formatter, Not Required, Keep Prefix/Suffix: Scanned data that meets your data format requirements is modified accordingly and gets outputted along with prefixes and suffixes (if prefix and suffix are enabled). Barcode data that does not match your data format requirements is transmitted as read along with prefixes and suffixes (if prefix and suffix are enabled).

Enable Data Formatter, Not Required, Drop Prefix/Suffix: Scanned data that meets your data format requirements



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup

is modified accordingly and gets outputted without prefixes and suffixes (even if prefix and suffix are enabled). Barcode data that does not match your data format requirements is transmitted as read along with prefixes and suffixes (if prefix and suffix are enabled).



@DFMENA1

Enable Data Formatter, Required, Keep Prefix/Suffix



@DFMENA3

Enable Data Formatter, Not Required, Keep Prefix/Suffix



@DFMENA2

Enable Data Formatter, Required, Drop Prefix/Suffix



@DFMENA4

Enable Data Formatter, Not Required, Drop Prefix/Suffix



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Non-Match Error Beep

If Non-Match Error Beep is turned ON, the scanner generates an error beep when a barcode is encountered that does not match your required data format.



@DFMTONO

Non-Match Error Beep Off



@DFMTON1

**** Non-Match Error Beep On**

Data Format Selection

After enabling the Data Formatter, you can select a data format you want to use by scanning the appropriate barcode below.

The default setting is Format_0.



@DFMUSE0

**** Format_0**



@DFMUSE1

Format_1



@DFMUSE2

Format_2



@DFMUSE3

Format_3



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Change Data Format for a Single Scan

You can switch between data formats for a single scan. The next barcode is scanned using the data format selected here, then reverts to the format you have selected above.

For example, you may have set your scanner to use the data format you saved as Format_3. You can switch to Format_1 for a single trigger pull by scanning the **Single Scan – Format_1** barcode below. The next barcode that is scanned uses Format_1, then reverts back to Format_3.

Note: This setting will be lost by removing power from the scanner, or turning off/rebooting the device.



@DFMSINO

Single Scan – Format_0

@DFMSIN1

Single Scan – Format_1

@DFMSIN2

Single Scan – Format_2

@DFMSIN3

Single Scan – Format_3

Clear Data Format

There are two methods to remove data format created from your scanner:

Delete one data format: Scan the **Clear One** barcode, a numeric barcode (0-3) and the **Save** barcode. For example, to delete Format_2, you should scan the **Clear One** barcode, the **2** barcode and the **Save** barcode

Delete all data formats: Scan the **Clear All** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@DFMCAL
Clear All



@DFMCLR
Clear One

Query Data Formats

You may scan the appropriate barcode below to get the information of data format(s) created by you or preset by manufacturer. For instance, if you have added Format_0 as per the example in the “Add a Data Format” section in this chapter, scanning the **Query Current Data Formats** barcode, you will get the result: **Data Format0:069990020010F141;**.



Query Current Data Formats



Query Preset Data Formats



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup

Chapter 8 Prefix & Suffix

Introduction

A 1D barcode could contain digits, letters, symbols, etc. A 2D barcode could contain more data, such as Chinese characters and other multi-byte characters. However, in real applications, they do not and should not have all information we need, such as barcode type, data acquisition time and delimiter, in order to keep the barcodes short and flexible.

Prefix and suffix are how to fulfill the needs mentioned above. They can be added, removed and modified while the original barcode data remains intact.



Barcode processing procedure:

1. Edit data with Data Formatter
2. Append prefix/suffix
3. Pack data
4. Append terminating character

Global Settings

Enable/Disable All Prefixes/Suffixes

Disable All Prefixes/Suffixes: Transmit barcode data with no prefix/suffix.

Enable All Prefixes/Suffixes: Allow to append Code ID prefix, AIM ID prefix, custom prefix/suffix and terminating character to the barcode data before the transmission.



@APSENA0

**** Disable All Prefixes/Suffixes**

@APSENA1



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Enable All Prefixes/Suffixes

Prefix Sequence



@PRESEQ0

** Code ID+ Custom +AIM ID



@PRESEQ1

Custom + Code ID + AIM ID

Custom Prefix

Enable/Disable Custom Prefix

If custom prefix is enabled, you are allowed to append to the data a user-defined prefix that cannot exceed 10 characters. For example, if the custom prefix is “AB” and the barcode data is “123”, the Host will receive “AB123”.



@CPRENA0

** Disable Custom Prefix



@CPRENA1

Enable Custom Prefix

Set Custom Prefix

To set a custom prefix, scan the **Set Custom Prefix** barcode then the numeric barcodes corresponding to the hexadecimal value of a desired prefix then the **Save** barcode.

Note: A custom prefix cannot exceed 10 characters.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Set Custom Prefix

Example

Set the custom prefix to “CODE” (HEX: 0x43/0x4F/0x44/0x45):

1. Scan the **Enter Setup** barcode.
2. Scan the **Set Custom Prefix** barcode.
3. Scan the numeric barcodes “4”, “3”, “4”, “F”, “4”, “4”, “4” and “5” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Enable Custom Prefix** barcode.
6. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

AIM ID Prefix

AIM (Automatic Identification Manufacturers) ID defines symbology identifier (For the details, see the "AIM ID Table" section in Appendix). If AIM ID prefix is enabled, the scanner will add the symbology identifier before the scanned data after decoding.



@AIDENA0

**** Disable AIM ID Prefix**

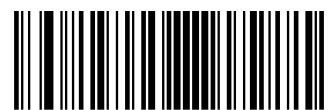


@AIDENA1

Enable AIM ID Prefix



AIM ID is not user programmable.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Code ID Prefix

Code ID can also be used to identify barcode type. Unlike AIM ID, Code ID is user programmable. Code ID can only consist of one or two English letters.



@CIDENA0

**** Disable Code ID Prefix**



@CIDENA1

Enable Code ID Prefix



#SETUPE0

Exit Setup



Restore All Default Code IDs

For the information of default Code IDs, see the “Code ID Table” section in Appendix.



Modify Code ID

See the examples below to learn how to modify a Code ID and restore the default Code IDs of all symbologies.

Modify PDF417 Code ID to be “p” (HEX: 0x70):

Example

1. Scan the **Enter Setup** barcode.
2. Scan the **Modify PDF417 Code ID** barcode.
3. Scan the numeric barcodes “7” and “0” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Exit Setup** barcode.

Restore the default Code IDs of all symbologies:

1. Scan the **Enter Setup** barcode.
2. Scan the **Restore All Default Code IDs** barcode.
3. Scan the **Exit Setup** barcode.





#SETUPE1

Enter Setup

Modify 1D symbologies



@CID002

Modify Code 128 Code ID



@CID004

Modify EAN-8 Code ID



@CID003

Modify GS1-128 (UCC/EAN-128) Code ID



@CID005

Modify EAN-13 Code ID



@CID006

Modify UPC-E Code ID



@CID007

Modify UPC-A Code ID



@CID008

Modify Interleaved 2 of 5 Code ID



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@CID009
Modify ITF-14 Code ID



@CID010
Modify ITF-6 Code ID



@CID011
Modify Matrix 2 of 5 Code ID



@CID013
Modify Code 39



@CID015
Modify Codabar Code ID



@CID017
Modify Code 93 Code ID



@CID019
Modify China Post 25 Code ID



@CID020
Modify AIM 128 Code ID



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup



@CID021

Modify ISBT 128 Code ID



@CID023

Modify ISSN Code ID



@CID024

Modify ISBN Code ID



@CID025

Modify Industrial 25 Code ID



@CID026

Modify Standard 25 Code ID



@CID027

Modify Plessey Code ID



@CID028

Modify Code 11 Code ID



@CID029

Modify MSI Plessey Code ID



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@CID030
Modify GS1 Composite Code ID



@CID031
Modify GS1 Databar (RSS) Code ID



#SETUPE0
Exit Setup



#SETUPE1

Enter Setup

Modify 2D symbologies



@CID032

Modify PDF417 Code ID



@CID033

Modify QR Code ID



@CID034

Modify Aztec Code ID



@CID035

Modify Data Matrix Code ID



@CID036

Modify Maxicode Code ID



@CID039

Modify Chinese Sensible Code ID



@CID041

Modify GM Code ID



@CID042

Modify Micro PDF417 Code ID



@CID043

Modify Micro QR Code ID



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Custom Suffix

Enable/Disable Custom Suffix

If custom suffix is enabled, you are allowed to append to the data a user-defined suffix that cannot exceed 10 characters. For example, if the custom suffix is "AB" and the barcode data is "123", the Host will receive "123AB".



@CSUENA0

** Disable Custom Suffix



@CSUENA1

Enable Custom Suffix

Set Custom Suffix

To set a custom suffix, scan the **Set Custom Suffix** barcode then the numeric barcodes corresponding to the hexadecimal value of a desired suffix then the **Save** barcode.

Note: A custom suffix cannot exceed 10 characters.



Set Custom Suffix

Set the custom suffix to "CODE" (HEX: 0x43/0x4F/0x44/0x45):

1. Scan the **Enter Setup** barcode.
2. Scan the **Set Custom Suffix** barcode.
3. Scan the numeric barcodes "4", "3", "4", "F", "4", "4", "4" and "5" from the "Digit Barcodes" section in Appendix.
4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
5. Scan the **Enable Custom Suffix** barcode.
6. Scan the **Exit Setup** barcode.

E
xample



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Data Packing

Introduction

Data packing is designed for a specific group of users who want to have the data packed before transmission. Data packing influences data format, so it is advised to disable this feature when it is not required.

Data Packing Options

Disable Data Packing: Transmit decoded data in raw format (unpacketized).

Enable Data Packing, Format 1: Transmit decoded data with the packet format 1 defined below.

Packet format 1: [STX + ATTR + LEN] + [AL_TYPE + DATA] +

[LRC] STX: 0x02

ATTR: 0x00

LEN: Barcode data length is expressed in 2 bytes ranging from 0x0000 (0) to 0xFFFF

(65535). AL_TYPE: 0x36

DATA: Raw barcode data.

LRC: Check digit.

LRC calculation algorithm: computation sequence: 0xFF+LEN+AL_TYPE+DATA; computation method is XOR, byte by byte.

Enable Data Packing, Format 2: Transmit decoded data with the packet format 2 defined below.

Packet format 2: [STX + ATTR + LEN] + [AL_TYPE] + [Symbology_ID + DATA] +

[LRC] STX: 0x02

ATTR: 0x00

LEN: Barcode data length is expressed in 2 bytes ranging from 0x0000 (0) to 0xFFFF

(65535). AL_TYPE: 0x3B

Symbology_ID: The ID number of symbology, 1

byte. DATA: Raw barcode data.

LRC: Check digit.

LRC calculation algorithm: computation sequence: 0xFF+LEN+AL_TYPE+Symbology_ID+DATA; computation method is XOR, byte by byte.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@PACKAGO

**** Disable Data Packing**



@PACKAG1

Enable Data Packing, Format 1



@PACKAG2

Enable Data Packing, Format 2

Terminating Character Suffix

Enable/Disable Terminating Character Suffix

A terminating character such as carriage return (CR) or carriage return/line feed pair (CRLF) can only be used to mark the end of data, which means nothing can be added after it.



@TSUENA0

Disable Terminating Character Suffix



@TSUENA1

**** Enable Terminating Character Suffix**

Set Terminating Character Suffix

To set a terminating character suffix, scan the **Set Terminating Character Suffix** barcode then the numeric barcodes corresponding to the hexadecimal value of a desired terminating character then the **Save** barcode.

Note: A terminating character suffix cannot exceed 2 characters.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup



@TSUSET

Set Terminating Character Suffix



@TSUSET0D

** Set Terminating Character to CR (0x0D)



@TSUSET0D0A

Set Terminating Character to CRLF (0x0D,0x0A)

E
xample

Set the terminating character suffix to 0x0A:

1. Scan the **Enter Setup** barcode.
2. Scan the **Set Terminating Character Suffix** barcode.
3. Scan the numeric barcodes “0” and “A” from the “Digit Barcodes” section in Appendix.
4. Scan the **Save** barcode from the “Save/Cancel Barcodes” section in Appendix.
5. Scan the **Enable Terminating Character Suffix** barcode.
6. Scan the **Exit Setup** barcode.



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Chapter 9 Batch Programming

Introduction

Batch programming enables users to integrate a batch of commands into a single batch barcode.

Listed below are batch programming rules:

1. Command format: Command + Parameter Value.
2. Each command is terminated by a semicolon (;). Note that there is no space between a command and its terminator semicolon.
3. Use the barcode generator software to generate a 2D batch barcode.

Example: Create a batch barcode for **Normal Illumination, Sense Mode, Decode Session Timeout = 2s, Disable Interleaved 2 of 5**:

1. Input the commands:

```
@ILLSCN1;SCNMOD2;ORTSET2000;I25ENA0;
```

2. Generate a batch barcode.

When setting up a scanner with the above configuration, scan the **Enable Batch Barcode** barcode and then the batch barcode generated.



Enable Batch Barcode

Create a Batch Command

A batch command may contain a number of individual commands each of which is terminated by a semicolon (;). For more information, refer to the “Use of Programming Command” section in Chapter 3.



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Create a Batch Barcode

Batch barcodes can be produced in the format of PDF417, QR Code or Data Matrix.

Example: Create a batch barcode for **Normal Illumination, Sense Mode, Decode Session Timeout = 2s, Disable Interleaved 2 of 5:**

1. Input the following commands:

```
@ILLSCN1;SCNMOD2;ORTSET2000;I25ENA0;
```

2. Generate a PDF417 batch barcode.



Use Batch Barcode

To put a batch barcode into use, scan the following barcodes. (Use the example above.)



@SETUPE1

Enter Setup



@BATCHS

Enable Batch Barcode



#SETUPE0

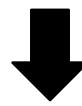
Exit Setup



#SETUPE1
Enter Setup



Batch Barcode



@SETUPE0

Exit Setup



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Appendix

Digit Barcodes

0~9



@DIGIT0

0



@DIGIT1

1



@DIGIT2

2



@DIGIT3

3



@DIGIT4

4



@DIGIT5

5



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup



@DIGIT6

6



@DIGIT7

7



@DIGIT8

8



@DIGIT9

9

A~F



@DIGITA

A



@DIGITB

B



@DIGITC

C



@DIGITD



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

D



@DIGITE

E



@DIGITF

F



@DIGIVB

'I'



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

Save/Cancel Barcodes

After reading numeric barcode(s), you need to scan the **Save** barcode to save the data. If you scan the wrong digit(s), you can either scan the **Cancel** barcode and then start the configuration all over again, or scan the **Delete the Last Digit** barcode and then the correct digit, or scan the **Delete All Digits** barcode and then the digits you want.

For instance, after reading the **Maximum Length** barcode and numeric barcodes “1”, “2” and “3”, you scan:

- ⇒ **Delete the Last Digit:** The last digit “3” will be removed.
- ⇒ **Delete All Digits:** All digits “123” will be removed.
- ⇒ **Cancel:** The maximum length configuration will be cancelled. And the scanner is still in the setup mode.



@DIGSAV
Save



@DIGCAN
Cancel



@DIGDEL

Delete the Last Digit



@DIGDAL
Delete All Digits



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Factory Defaults Table

| Parameter | Factory Default | Remark |
|---|---|--|
| System Settings | | |
| Barcode Programming | Disabled (Exit Setup) | |
| Programming Barcode Data | Do not transmit | |
| Illumination | On | |
| Aiming | On | |
| Power On Beep | On | |
| Good Read Beep | On | |
| Good Read Beep Duration | Medium (80ms) | |
| Good Read Beep Frequency | 2620Hz | |
| Good Read Beep Volume | Loud | |
| Good Read Vibration | Off | |
| Good Read Vibration Duration | 300ms | |
| Scan Mode | Level Mode | |
| Decode Session Timeout | 3,000ms. | 1-3,600,000ms |
| Image Stabilization Timeout (Sense Mode) | 200ms | 0-3,000ms |
| Reread Timeout | Disabled 1500ms | 1-3,600,000ms |
| Reset Reread Timeout | Off | |
| Good Read Delay | Off 500ms | |
| Image Decoding Timeout | 500ms | 1-3,000ms |
| Surround GS1 AI's with Parentheses | Off | |
| Transmit GS1 Application Identifier (GS1 AIs) | Transmit GS1-128(UCC/EAN-128) GS1 Databar(RSS) GS1 Composite(EAN UCC Composite) GS1 QR GS1 Data Matrix | Transmit GS1 Application Identifier (GS1 AIs) Transmit GS1 Application Identifier (GS1 AIs) Transmit GS1 Application Identifier (GS1 AIs) Transmit GS1 Application Identifier (GS1 AIs) |
| Transmit GS1 Check Character | Transmit GS1-128(UCC/EAN-128) GS1 Databar(RSS) GS1 Composite(EAN UCC Composite) | Transmit GS1 Check Character Transmit GS1 Check Character Transmit GS1 Check Character |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

| | | |
|--|--------------------------------------|------------------|
| GS1 QR | Transmit GS1 Check Character | |
| GS1 Data Matrix | Transmit GS1 Check Character | |
| Sensitivity | Medium Sensitivity | |
| Trigger Commands | Disabled | |
| Scanning Preference | Normal | |
| Read Barcode | On | |
| Decode Area | Whole Area Decoding | |
| Image Flipping | Do Not Flip | |
| Bad Read Message | Off | |
| | NG | |
| Default Interface | Bluetooth HID Keyboard | |
| USB Interface | | |
| USB Country Keyboard | US keyboard | USB HID Keyboard |
| Beep on Unknown Character | Off | USB HID Keyboard |
| Emulate ALT+Keypad | Off | USB HID Keyboard |
| Code Page | Code Page 1252 (West European Latin) | USB HID Keyboard |
| Unicode Encoding | Off | USB HID Keyboard |
| Emulate Keypad with Leading Zero | On | USB HID Keyboard |
| Function Key Mapping | Disable | USB HID Keyboard |
| Inter-Keystroke Delay | No Delay | USB HID Keyboard |
| Caps Lock | Off(Non Japanese Keypad) | USB HID Keyboard |
| Convert Case | No Case Conversion | USB HID Keyboard |
| Emulate Numeric Keypad 1 | Off | USB HID Keyboard |
| Emulate Numeric Keypad 2 | Off | USB HID Keyboard |
| Fast Mode | Off | USB HID Keyboard |
| Polling Rate | 4ms | USB HID Keyboard |
| Wireless Communication | | |
| Batch Mode | Off | |
| Prevent Same Barcode Storage | Off | |
| Batch Mode Transmit Delay | Off | |
| Query/Clear Stored Data in Flash | Off | |
| End of Transmission Message for Batch Mode | Off | |
| Scanner Time | Setting scanner time | |
| Time Stamp | Off | |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

| | | |
|--|--------------------------------|--|
| Time Stamp Format | Format 1 (YYYY/MM/DD,HH:MM:SS) | |
| Auto Power-off | 30 minutes | |
| Symbologies | | |
| Code 128 | | |
| Code 128 | Enabled | |
| Maximum Length | 48 | |
| Minimum Length | 1 | |
| EAN-8 | | |
| EAN-8 | Enabled | |
| Check Character | Transmit | |
| 2-Digit Add-On Code | Disabled | |
| 5-Digit Add-On Code | Disabled | |
| Add-On Code Required | Not Required | |
| Convert EAN-8 to EAN-13 | Disabled | |
| EAN-13 | | |
| EAN-13 | Enabled | |
| Check Character | Transmit | |
| 2-Digit Add-On Code | Disabled | |
| 5-Digit Add-On Code | Disabled | |
| Add-On Code Required | Do Not Require Add-On Code | |
| EAN-13 Beginning with 290 Add-On Code Required | Do Not Require Add-On Code | |
| EAN-13 Beginning with 378/379 Add-On Code Required | Do Not Require Add-On Code | |
| EAN-13 Beginning with 414/419 Add-On Code Required | Do Not Require Add-On Code | |
| EAN-13 Beginning with 434/439 Add-On Code Required | Do Not Require Add-On Code | |
| EAN-13 Beginning with 977 Add-On Code Required | Do Not Require Add-On Code | |
| EAN-13 Beginning with 978 Add-On Code Required | Do Not Require Add-On Code | |
| EAN-13 Beginning with 979 Add-On Code Required | Do Not Require Add-On Code | |
| UPC-E | | |
| UPC-E | Enabled | |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

| | | |
|--|------------------|----------------|
| UPC-E0 | Enabled | |
| UPC-E1 | Disable | |
| Check Character | Transmit | |
| 2-Digit Add-On Code | Disabled | |
| 5-Digit Add-On Code | Disabled | |
| Add-On Code Required | Not Required | |
| Transmit Preamble Character | System Character | |
| Convert UPC-E to UPC-A | Disabled | |
| UPC-A | | |
| UPC-A | Enabled | |
| Check Character | Transmit | |
| 2-Digit Add-On Code | Disabled | |
| 5-Digit Add-On Code | Disabled | |
| Add-On Code Required | Not Required | |
| Transmit Preamble Character | Do not transmit | |
| Coupon | | |
| UPC-A/EAN-13 with Extended Coupon Code | Off | |
| Coupon GS1 DataBar Output | Off | |
| Interleaved 2 of 5 | | |
| Interleaved 2 of 5 | Enabled | |
| Maximum Length | 80 | |
| Minimum Length | 6 | |
| Check Character Verification | Disabled | |
| ITF-14 | | |
| ITF-14 | Disabled | |
| ITF-6 | | |
| ITF-6 | Disabled | |
| Matrix 2 of 5 | | |
| Matrix 2 of 5 | Enabled | |
| Maximum Length | 80 | |
| Minimum Length | 4 | No less than 4 |
| Check Character Verification | Disable | |
| Code 39 | | |
| Code 39 | Enabled | |
| Maximum Length | 48 | |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

| | | |
|--------------------------------|---|-------------|
| Minimum Length | 1 | |
| Check Character Verification | Disabled | |
| Start/Stop Character | Do not transmit | |
| Code 39 Full ASCII | Disabled | |
| Code 32 Pharmaceutical (PARAF) | Disabled | |
| Code 32 Prefix | Disabled | |
| Code 32 Start/Stop Character | Do not transmit | |
| Code 32 Check Character | Do not transmit | |
| Codabar | | |
| Codabar | Enabled | |
| Maximum Length | 60 | |
| Minimum Length | 2 | |
| Check Character Verification | Disabled | |
| Start/Stop Character | Do not transmit ABCD/ABCD | All capital |
| Code 93 | | |
| Code 93 | Disabled | |
| Maximum Length | 48 | |
| Minimum Length | 1 | |
| Check Character Verification | Do Not Transmit Check Character After Verification | |
| China Post 25 | | |
| China Post 25 | Disabled | |
| Maximum Length | 48 | |
| Minimum Length | 1 | |
| Check Character Verification | Disabled | |
| UCC/EAN-128 | | |
| UCC/EAN-128 | Enabled | |
| Maximum Length | 48 | |
| Minimum Length | 1 | |
| GS1 Databar | | |
| GS1 Databar | Enabled | |
| Application Identifier "01" | Transmit | |
| EAN-UCC Composite | | |
| GS1 Composite | Disabled | |
| UPC/EAN Composite | Disabled | |
| Code 11 | | |



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

| | | |
|------------------------------|----------------------------|----------------|
| Code 11 | Disabled | |
| Maximum Length | 48 | |
| Minimum Length | 4 | No less than 4 |
| Check Character Verification | One Check Character, MOD11 | |
| Check Character | Transmit Check Character | |
| ISBN | | |
| ISBN | Enabled | |
| Set ISBN Format | ISBN-10 | |
| ISSN | | |
| ISSN | Disabled | |
| Industrial 25 | | |
| Industrial 25 | Enabled | |
| Maximum Length | 48 | |
| Minimum Length | 6 | No less than 4 |
| Check Character Verification | Disabled | |
| Standard 25 | | |
| Standard 25 | Enabled | |
| Maximum Length | 48 | |
| Minimum Length | 6 | No less than 4 |
| Check Character Verification | Disabled | |
| Plessey | | |
| Plessey | Disabled | |
| Maximum Length | 48 | |
| Minimum Length | 4 | No less than 4 |
| Check Character Verification | Disabled | |
| MSI-Plessey | | |
| MSI-Plessey | Disabled | |
| Maximum Length | 48 | |
| Minimum Length | 4 | No less than 4 |
| Check Character Verification | One Check Character, MOD10 | |
| Check Character | Transmit | |
| AIM 128 | | |
| AIM 128 | Disabled | |
| Maximum Length | 48 | |
| Minimum Length | 1 | |
| ISBT 128 | | |
| ISBT 128 | Disabled | |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

| PDF417 | | |
|---------------------------------|-------------------------------------|--|
| PDF417 | Enabled | |
| Maximum Length | 2710 | |
| Minimum Length | 1 | |
| PDF417 Twin Code | Single PDF417 Only | |
| PDF417 Inverse | Decode Regular PDF417 Barcodes Only | |
| Character Encoding | Default Character Encoding | |
| PDF417 ECI Output | Enabled | |
| Micro PDF 417 | | |
| Micro PDF417 | Disabled | |
| Maximum Length | 366 | |
| Minimum Length | 1 | |
| QR Code | | |
| QR Code | Enabled | |
| Maximum Length | 7089 | |
| Minimum Length | 1 | |
| QR Twin Code | Single QR Only | |
| QR Inverse | Decode Regular QR Barcodes Only | |
| Character Encoding | Default Character Encoding | |
| QR ECI Output | Enabled | |
| Micro QR Code | | |
| Micro QR Code | Enable | |
| Maximum Length | 35 | |
| Minimum Length | 1 | |
| Aztec | | |
| Aztec Code | Disabled | |
| Maximum Length | 3832 | |
| Minimum Length | 1 | |
| Read Multi-barcodes on an Image | Mode 1 | |
| Character Encoding | Default Character Encoding | |
| Aztec ECI Output | Enable | |
| Data Matrix | | |
| Data Matrix | Enabled | |
| Maximum Length | 3116 | |
| Minimum Length | 1 | |
| Data Matrix Twin Code | Single Data Matrix Only | |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

| | | |
|---------------------------------|---|--|
| Rectangular Barcode | Enabled | |
| Data Matrix Inverse | Decode Regular Data Matrix Barcodes Only | |
| Character Encoding | Default Character Encoding | |
| Data Matrix ECI Output | Enabled | |
| Maxicode | | |
| Maxicode | Disable | |
| Maximum Length | 150 | |
| Minimum Length | 1 | |
| Chinese Sensible Code | | |
| Chinese Sensible Code | Disable | |
| Maximum Length | 7827 | |
| Minimum Length | 1 | |
| Chinese Sensible Code Twin Code | Single Chinese Sensible Code Only | |
| Chinese Sensible Code Inverse | Decode Regular Chinese Sensible Code Only | |
| USPS Postnet | | |
| USPS Postnet | Disabled | |
| Check Character | Transmit | |
| USPS Intelligent Mail | | |
| USPS Intelligent Mail | Disabled | |
| Royal Mail | | |
| Royal Mail | Disabled | |
| USPS Planet | | |
| USPS Planet | Disabled | |
| Check Character | Transmit | |
| KIX Post | | |
| KIX Post | Disabled | |
| Australian Postal | | |
| Australian Postal | Disabled | |
| Japan Post | | |
| Japan Post | Disabled | |
| GM Code | | |
| GM Code | Disable | |
| Maximum Length | 2751 | |
| Minimum Length | 1 | |
| Data Formatter | | |
| Data Formatter | Disabled | |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

| | | |
|------------------------------|-------------------------|--|
| Data Format Selection | Format_0 | |
| Non-Match Error Beep | On | |
| Prefix & Suffix | | |
| All Prefixes/Suffixes | Disabled | |
| Prefix Sequence | Code ID+ Custom +AIM ID | |
| Custom Prefix | Disabled | |
| AIM ID Prefix | Disabled | |
| Code ID Prefix | Disabled | |
| Custom Suffix | Disabled | |
| Data Packing | Disable Data Packing | |
| Terminating Character Suffix | Enable, <CR> (0x0D) | |



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

AIM ID Table

| Symbology | AIM ID | Possible AIM ID Modifiers (m) |
|-----------------------|--------|-------------------------------|
| Code128 |]C0 | |
| GS1-128 (UCC/EAN-128) |]C1 | |
| EAN-8 |]E4 | |
| EAN-8 with Addon |]E3 | |
| EAN-13 |]E0 | |
| EAN-13 with Addon |]E3 | |
| UPC-E |]E0 | |
| UPC-E with Addon |]E3 | |
| UPC-A |]E0 | |
| UPC-A with Addon |]E3 | |
| Interleaved 2 of 5 |]Im | 0, 1, 3 |
| ITF-14 |]Im | 1, 3 |
| ITF-6 |]Im | 1, 3 |
| Deutsche 14 | | |
| Deutsche 12 |]X0 | |
| Matrix 2 of 5 |]X0 | |
| Code 39 |]Am | 0, 1, 3, 4, 5, 7 |
| Codabar |]Fm | 0, 2, 4 |
| Code 93 |]G0 | |
| China Post 25 |]X0 | |
| AIM 128 |]C2 | |
| ISBT 128 |]C4 | |
| ISSN |]X0 | |
| ISBN |]X0 | |
| Industrial 25 |]S0 | |
| Standard 25 |]R0 | |
| Plessey |]P0 | |
| Code 11 |]Hm | 0, 1, 3 |
| MSI Plessey |]Mm | 0, 1 |
| GS1 Composite |]em | 0-3 |
| GS1 Databar (RSS) |]e0 | |
| PDF417 |]Lm | 0-2 |
| QR Code |]Qm | 0-6 |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

| | | |
|-----------------------|-----|----------|
| Aztec |]zm | 0-9, A-C |
| Data Matrix |]dm | 0-6 |
| Maxicode |]Um | 0-3 |
| Chinese Sensible Code |]X0 | |
| GM |]gm | (0~9) |
| Micro PDF417 |]L0 | |
| Micro QR |]Q1 | |
| USPS Postnet |]X0 | |
| USPS Intelligent Mail |]X0 | |
| Royal Mail |]X0 | |
| USPS Planet |]X0 | |
| KIX Post |]X0 | |
| Australian Postal |]X0 | |
| Japan Post |]X0 | |

Note: "m" represents the AIM modifier character. Refer to ISO/IEC 15424:2008 Information technology – Automatic identification and data capture techniques – Data Carrier Identifiers (including Symbology Identifiers) for AIM modifier character details.



#SETUPE0

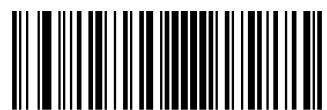
Exit Setup



#SETUPE1
Enter Setup

Code ID Table

| Symbology | Code ID |
|-----------------------|---------|
| Code128 | j |
| GS1-128 (UCC/EAN-128) | j |
| EAN-8 | d |
| EAN-13 | d |
| UPC-E | c |
| UPC-A | c |
| Interleaved 2 of 5 | e |
| ITF-14 | e |
| ITF-6 | e |
| Deutsche 14 | w |
| Deutsche 12 | l |
| Matrix 2 of 5 | v |
| Code 39 | b |
| Codabar | a |
| Code 93 | i |
| China Post 25 | X |
| AIM 128 | X |
| ISBT 128 | X |
| ISSN | g |
| ISBN | B |
| Industrial 25 | l |
| Standard 25 | f |
| Plessey | n |
| Code 11 | H |
| MSI Plessey | m |
| GS1 Composite | y |
| GS1 Databar (RSS) | R |
| PDF417 | r |
| QR Code | s |
| Aztec | z |
| Data Matrix | u |
| MaxiCode | x |
| Chinese Sensible Code | h |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

| | |
|-----------------------|---|
| GM Code | X |
| Micro PDF417 | R |
| Micro QR | X |
| USPS Postnet | P |
| USPS Intelligent Mail | M |
| Royal Mail | x |
| USPS Planet | L |
| KIX Post | K |
| Australian Postal | A |
| Japan Post | J |



#SETUPE0

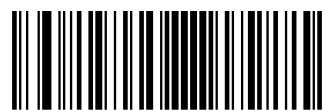
Exit Setup



#SETUPE1
Enter Setup

Symbology ID Number

| Symbology | ID Number |
|-----------------------|-----------|
| Code 128 | 002 |
| GS1-128 (UCC/EAN-128) | 003 |
| EAN-8 | 004 |
| EAN-13 | 005 |
| UPC-E | 006 |
| UPC-A | 007 |
| Interleaved 2 OF 5 | 008 |
| ITF-14 | 009 |
| ITF-6 | 010 |
| Matrix 2 of 5 | 011 |
| Code 39 | 013 |
| Codabar | 015 |
| Code 93 | 017 |
| China Post 25 | 019 |
| AIM 128 | 020 |
| ISBT 128 | 021 |
| ISSN | 023 |
| ISBN | 024 |
| Industrial25 | 025 |
| Standard25 | 026 |
| Plessey | 027 |
| Code11 | 028 |
| MSI-Plessey | 029 |
| GS1 Composite | 030 |
| GS1 Databar (RSS) | 031 |
| PDF417 | 032 |
| QR Code | 033 |
| Aztec | 034 |
| Data Matrix | 035 |
| Maxicode | 036 |
| Chinese Sensible Code | 039 |
| Deutsche 14 | 128 |
| Deutsche 12 | 129 |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

| | |
|-----------------------|-----|
| GM Code | 040 |
| Micro PDF417 | 042 |
| Micro QR | 043 |
| USPS Postnet | 096 |
| USPS Intelligent Mail | 097 |
| Royal Mail | 098 |
| USPS Planet | 099 |
| KIX Post | 100 |
| Australian Postal | 101 |
| Japan Post | 102 |



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

ASCII Table

| Hex | Dec | Char | |
|-----|-----|------|---------------------------|
| 00 | 0 | NUL | (Null char.) |
| 01 | 1 | SOH | (Start of Header) |
| 02 | 2 | STX | (Start of Text) |
| 03 | 3 | ETX | (End of Text) |
| 04 | 4 | EOT | (End of Transmission) |
| 05 | 5 | ENQ | (Enquiry) |
| 06 | 6 | ACK | (Acknowledgment) |
| 07 | 7 | BEL | (Bell) |
| 08 | 8 | BS | (Backspace) |
| 09 | 9 | HT | (Horizontal Tab) |
| 0a | 10 | LF | (Line Feed) |
| 0b | 11 | VT | (Vertical Tab) |
| 0c | 12 | FF | (Form Feed) |
| 0d | 13 | CR | (Carriage Return) |
| 0e | 14 | SO | (Shift Out) |
| 0f | 15 | SI | (Shift In) |
| 10 | 16 | DLE | (Data Link Escape) |
| 11 | 17 | DC1 | (XON) (Device Control 1) |
| 12 | 18 | DC2 | (Device Control 2) |
| 13 | 19 | DC3 | (XOFF) (Device Control 3) |
| 14 | 20 | DC4 | (Device Control 4) |
| 15 | 21 | NAK | (Negative Acknowledgment) |
| 16 | 22 | SYN | (Synchronous Idle) |
| 17 | 23 | ETB | (End of Trans. Block) |
| 18 | 24 | CAN | (Cancel) |
| 19 | 25 | EM | (End of Medium) |
| 1a | 26 | SUB | (Substitute) |
| 1b | 27 | ESC | (Escape) |
| 1c | 28 | FS | (File Separator) |

| Hex | Dec | Char | |
|-----|-----|------|-------------------|
| 1d | 29 | GS | (Group Separator) |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

| | | |
|----|----|--------------------------------|
| 1e | 30 | RS (Request to Send) |
| 1f | 31 | US (Unit Separator) |
| 20 | 32 | SP (Space) |
| 21 | 33 | ! (Exclamation Mark) |
| 22 | 34 | " (Double Quote) |
| 23 | 35 | # (Number Sign) |
| 24 | 36 | \$ (Dollar Sign) |
| 25 | 37 | % (Percent) |
| 26 | 38 | & (Ampersand) |
| 27 | 39 | ` (Single Quote) |
| 28 | 40 | ((Left/ Opening Parenthesis) |
| 29 | 41 |) (Right/ Closing Parenthesis) |
| 2a | 42 | * (Asterisk) |
| 2b | 43 | + (Plus) |
| 2c | 44 | , (Comma) |
| 2d | 45 | - (Minus/ Dash) |
| 2e | 46 | . (Dot) |
| 2f | 47 | / (Forward Slash) |
| 30 | 48 | 0 |
| 31 | 49 | 1 |
| 32 | 50 | 2 |
| 33 | 51 | 3 |
| 34 | 52 | 4 |
| 35 | 53 | 5 |
| 36 | 54 | 6 |
| 37 | 55 | 7 |
| 38 | 56 | 8 |
| 39 | 57 | 9 |
| 3a | 58 | : (Colon) |
| 3b | 59 | ; (Semi-colon) |
| 3c | 60 | < (Less Than) |
| 3d | 61 | = (Equal Sign) |
| 3e | 62 | > (Greater Than) |
| 3f | 63 | ? (Question Mark) |
| 40 | 64 | @ (AT Symbol) |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

| | | |
|----|-----|----------------------------|
| 41 | 65 | A |
| 42 | 66 | B |
| 43 | 67 | C |
| 44 | 68 | D |
| 45 | 69 | E |
| 46 | 70 | F |
| 47 | 71 | G |
| 48 | 72 | H |
| 49 | 73 | I |
| 4a | 74 | J |
| 4b | 75 | K |
| 4c | 76 | L |
| 4d | 77 | M |
| 4e | 78 | N |
| 4f | 79 | O |
| 50 | 80 | P |
| 51 | 81 | Q |
| 52 | 82 | R |
| 53 | 83 | S |
| 54 | 84 | T |
| 55 | 85 | U |
| 56 | 86 | V |
| 57 | 87 | W |
| 58 | 88 | X |
| 59 | 89 | Y |
| 5a | 90 | Z |
| 5b | 91 | [(Left/ Opening Bracket) |
| 5c | 92 | \ (Back Slash) |
| 5d | 93 |] (Right/ Closing Bracket) |
| 5e | 94 | ^ (Caret/ Circumflex) |
| 5f | 95 | _ (Underscore) |
| 60 | 96 | ' (Grave Accent) |
| 61 | 97 | a |
| 62 | 98 | b |
| 63 | 99 | c |
| 64 | 100 | d |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

| | | |
|----|-----|-------------------------|
| 65 | 101 | e |
| 66 | 102 | f |
| 67 | 103 | g |
| 68 | 104 | h |
| 69 | 105 | i |
| 6a | 106 | j |
| 6b | 107 | k |
| 6c | 108 | l |
| 6d | 109 | m |
| 6e | 110 | n |
| 6f | 111 | o |
| 70 | 112 | p |
| 71 | 113 | q |
| 72 | 114 | r |
| 73 | 115 | s |
| 74 | 116 | t |
| 75 | 117 | u |
| 76 | 118 | v |
| 77 | 119 | w |
| 78 | 120 | x |
| 79 | 121 | y |
| 7a | 122 | z |
| 7b | 123 | { (Left/ Opening Brace) |
| 7c | 124 | (Vertical Bar) |



#SETUPE0

Exit Setup



#SETUPE1
Enter Setup

| | | | |
|----|-----|-----|------------------------|
| 7d | 125 | } | (Right/ Closing Brace) |
| 7e | 126 | ~ | (Tilde) |
| 7f | 127 | DEL | (Delete) |



#SETUPE0

Exit Setup



#SETUPE1

Enter Setup

Unicode Key Maps

| | | | | | | | | | | | | | | | | | | | | |
|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| 6E | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 7A | 7B | 7C | 7D | 7E | • | • | • | | |
| 01 | 02 | 03 | 04 | 05 | 06 | 07 | 08 | 09 | 0A | 0B | 0C | 0D | 0F | 4B | 50 | 55 | 5A | 5F | 64 | 69 |
| 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 1A | 1B | 1C | 1D | 4C | 51 | 56 | 5B | 60 | 65 | 6A |
| 1E | 1F | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 2B | | 5C | 61 | 66 | | | | |
| 2C | 2E | 2F | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 39 | | 5D | 62 | 67 | | | | 6C | |
| 3A | 3B | 3C | | | 3D | | | | 3E | 3F | 38 | 40 | 4F | 54 | 59 | 63 | 68 | | | |

104 Key U.S. Style Keyboard

| | | | | | | | | | | | | | | | | | | | | |
|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| 6E | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 7A | 7B | 7C | 7D | 7E | • | • | • | | |
| 01 | 02 | 03 | 04 | 05 | 06 | 07 | 08 | 09 | 0A | 0B | 0C | 0D | 0F | 4B | 50 | 55 | 5A | 5F | 64 | 69 |
| 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 1A | 1B | 1C | 2B | 4C | 51 | 56 | 5B | 60 | 65 | 6A |
| 1E | 1F | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 1D | | 5C | 61 | 66 | | | | |
| 2C | 2D | 2E | 2F | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 39 | | 5D | 62 | 67 | | | 6C | |
| 3A | 3B | 3C | | | 3D | | | | 3E | 3F | 38 | 40 | 4F | 54 | 59 | 63 | 68 | | | |

105 Key European Style Keyboard



#SETUPE0

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